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BASELINE AND VERIFICATION TESTS OF THE ELECTRIC
VEHICLE ASSOCIATES' CURRENT FARE STATION WAGON

by
Edward J. Dowgiallo, Jr.
and
Robert D. Chapman

January 1983



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U.S. ARMY MOBILITY EQUIPMENT
RESEARCH AND DEVELOPMENT COMMAND
FORT BELVOIR, VIRGINIA

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The EVA Current Fare Station Wagon, an electric Energy project to characterize the state-of-the-arin Cleveland, Ohio by Electric Vehicle Associate a 30-hp d.c. series meter through an SCR control 4-speed transmission. Regenerative braking was	ic vehicle, was tested at I rt of electric vehicles. Th s' Incorporated. It is pov oller. The motor drives th	ne current Fare Wagon was manufactured vered by 22 6-V lead-acid batteries driving
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#### **PREFACE**

The electric and hybrid vehicle test was conducted by the U.S. Army Mobility Equipment Research and Development Command (MERADCOM) under the guidance of the U.S. Department of Energy (DOE).

Michael E. Johnson, Project Engineer, of VSE Corporation, was responsible for aspects of calibration of the signal conditioning circuits and recording instruments and for tabulations and plotting of the data in this report.

Computer programming and data tabulation and analysis were performed by Arthur Nickless of the Systems Technology and Management Division, Management Information Systems Directorate, MERADCOM.

Aubrey Thomas and James A. Queen of the Environmental and Field Division, Product Assurance and Testing Directorate, MERADCOM, assisted in vehicle operation and data collection.

PARAMETER STREET

Comments of supplication ( Comments of Supplications of Supplications)

The report was prepared to document work sponsored by the United States Government. Neither the United States nor its agent, the United States Army, nor any Federal employees, nor any of their contractors, sub-contractors, or their employees, makes any warranty, express or implied, or assumes any legal liability to responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights.

The view, opinion, and/or findings contained in this report are those of the author(s) and should not be construed as an official Department of the Army position, policy, or decision unless so designated by other documentation. The purpose of this report is to make available data and information on an electric vehicle. The tasks of drawing conclusions and making recommendations based on this report is reserved by and for the U.S. Department of Energy. This vehicle was tested to determine its conformity to the Department of Energy "Performance Standards for Demonstrations." The results reported herein show the nominal capability of the vehicle when it failed to meet the standards. The vehicle may exceed the performance reported herein in actual use. It also may have safety features and amenities not required by the Department of Energy Standards.

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#### **BASELINE AND VERIFICATION TESTS OF THE**

#### **ELECTRIC VEHICLE ASSOCIATES' CURRENT FARE STATION WAGON**

#### I. SUMMARY

The EVA Current Fare Wagon was manufactured by Electric Vehicle Associates, Incorporated (EVA) of Cleveland, Ohio. It is now available from Lectra Motors Corp. of Las Vegas, Nevada. The vehicle was tested under the direction of MERADCOM from 27 March 1980 to 6 November 1981. The tests are part of a Department of Energy project to assess advances in electric vehicle design. This report presents the performance test results on the EVA Current Fare Wagon.

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The EVA Current Fare Wagon is a 1980 Ford Fairmont station wagon which has been converted to an electric vehicle. The propulsion system is made up of a Cableform controller, a series-wound 30-hp Reliance Electric Motor, and 22 6-V lead-acid batteries. The Current Fare Wagon is also equipped with regenerative braking. Further details of the vehicle are given in the Vehicle Summary Data Sheet, Appendix A. The results of this testing are given in Table 1.

#### II. INTRODUCTION

The vehicle tested and the data presented in this report are in support of Public Law 94-413, enacted by Congress on 17 September 1976. The law requires the Department of Energy to develop data characterizing the state-of-the-art with respect to electric and hybrid vehicles. The data so developed are to serve as a baseline to compare improvement in electric and hybrid vehicle technologies, to assist in establishing performance standards for electric and hybrid vehicles, and to help guide future research and development activities.

MERADCOM, under the direction of the Electric and Hybrid Vehicles Division, Office of Vehicle and Engine Research and Development DOE, has conducted track tests of electric vehicles to measure their performance characteristics and vehicle component efficiencies.

The tests were conducted using a DOE test procedure "ERDA-EHV-TEP," described in Appendix A of MERADCOM Report 2244.¹ This procedure uses the "Electric Vehicle Test Procedures SAE J227a," revised February 1976. U.S. customary units were used in the collection and reduction of data and are shown in Table 2. The units were converted to the International System of Units for presentation in this report. U.S. customary units are presented in parentheses. Number values are truncated to reflect nominal values except where precision is required.

<sup>&</sup>quot;BASELINE TESTS OF THE EVA METRO ELECTRIC PASSENGER VEHICLE," MERADOOM Report 2244 (May 1978).

TABLE 1. EVA CURRENT FARE WAGON TEST RESULTS (Metric Units)

you terreson tenested the second tenesters depress

					NET		VEHICLE	BATTISKY TI	BATTERY TEMPERATURE					1	
		GEARS	DIST		BATTERY ENERGY D.C.	CHARGE INTERGY A.C.	BOONDAY	RAI START	RANGE BND	WENTER	R COND. STR	MEATHER COND. START OF TEST MIND SPEED TEMPERATURE		WENTHER COND. WIND SPEED	END OF TEST
DACE	TYPE TEST	OSE	Ê	CYCLES	(kith)	(Idih)	(John/Jan)	(C)	(20)	TIME	(Jany)	(0,)	TIME	( <b>Far/h</b> )	(°)
ğ	C cycle		74.3	129		35.6	.479	28-32	45-53	1000	80	ន	1300	<b>6</b> 0	77
15 Jun 81	56.3 km/h		94.1			30.9	.328	24-25	41-45	98 52	ca la	*	1045	<b>8</b>	8
틾	56.3 Jan/h		101.3			31.6	.31	29-33	45-51	0230	e e	52	0350	'n	8
ğ	B cycle		85.5	255		34.9	.408	24-25	38-46	0735	<b>a</b> [ <b>a</b> ]	8	1305	Ca la	7,7
ğ	72.4 km/h	1,2,3,4	23			35.8	.489	52	41-48	1255	<b>œ</b>	. 27	1405	œ	83
d d		1,2,3	93.3			30.1	.322	8	41-43	0200	00	et.	0820	<b>6</b> 0	27
ğ		1,2	83.9	250		33.7	.401	22-23	94-04	0810	5	ଯ	1325	Ę	8
2 Jul 81	40.2 km/h	1,2	119.5			34.7	.290	25-26	36-42	02/0	<b>8</b>	8	1030	Calm	x
결		1,2	115.8			35.0	.302	22-24	36-43	0835	<b>5</b>	2	1130	e je	x
ğ		1,2,3	91.7			32.5	.354	32-35	43-51	0815	<b>9.4</b>	24	0932	<b>9.4</b>	77
Ę		1,2,3	98.0			31.4	.356	32-33	41-47	0730	3.2	23	0845	3.2	87
겷		1,2 3	76.2	140		4.7	.586	34-37	48-53	0745	al a	22	1050		8
23 Jul 81		1,2,3,4	62.4	38		29.55	.472	29-32	33-41	0835	5	7	90	<b>E</b>	X
됭		1,2,3,4	20.0	8		44.0	.687	26-29	35-36	0807	<b>1</b>	23	868	<b>E</b>	7
Aug	B cycle	1,2	8.6	245		34.4	.431	æ	43-51	0645	3.2	22	1155	3.2	ጽ
	Ø	1,2	79.4	248		35.2	.442	72	36-46	0745	1.6	8	1255	1.6	22
	Ø	1,2	78.0	244		34.6	.443	23-25	36-47	0745	3.2	61	1245	<b>6</b> 0	8
2	Δ	1,2	84.8	<b>564</b>		35.1	.414	27-28	39-49	0220	Ca la	71	13 80 80	∞	23
Ž	Ø	1,2	85.6	172	24.7	36.2	.427	<b>28-</b> 30	42-52	00 80	<b>E</b>	8	5 8 8	el es	52
Aug	C cycle	1,2,3	73.4	130	21.8	33.2	.452	30-33	44-59	0745	<b>8</b>	8	9111	<b>5</b>	7
8	C cycle	1,2,3	73.4	130		33.4	.455	30-34	45-62	0745	8 H	73	1055	Ca la	23
Š,	D cycle		67.5	7	17.8	33.5	.498	31-34	35-46	915	<b>8</b>	8	1045		7
8	40.2 KHZ		107.8		23.7	32.5	.301	8	33-44	0815	ej e	ឧ	200	Callan	ឧ
14 Sep 81	56.3 fa/h		97.8		22.8	32.3	330	<b>52</b>	38-53	0745	el eo	16	0922	or in	2
8		1,2,3	86.0		21.6	29.3	.340	33-36	43-53	0745	on lan	7	9 9 9	os ju	ឧ

\*Vehicle on charge over weekend.

TABLE 2. EVA CURRENT FARE WAGON TEST RESULTS (U.S. Customary Units)

					NET	CHARGE	VEHICLE	BATTIBRY	BALLTERY TEMPERATURE RANGE	WENTHE	ERATHER COND. START OF	ART OF TEST	WEATH	MEATHER COND. BND OF TEST	NO OF TEST
DATE	TYPE TEST	USBO	(III)	CYCLES	EMEMIST D.C. (John)	EMERGY A.C.	(John/mi)	STAKT (°F)	Q (#.	TUMB	MIN SPEED (mi/h)	TEMPERATURE (°F)	TIME	MENO SPERSO (med/h)	TEMPERATURE (°F)
ğ	C cycle	1,2 3	46.2	129		35.6	.770	83-90	113-128	1000	ស	27	1300	so	57
S. Car	35 mi/h	1,2,3	8			30.0	.528	76-78	106-112	0820	<b>5</b>	ድ	1045	er p	83
ğ	35 mi/h	1,2,3	63.0			31.6	501	85-92	113-129	0730		82	950	m	83
ğ	B cycle	1,2	53.2	255		34.9	.656	75-78	101-115	0735	ca la	38	1305	el ao	8
23 Jun 81	45 mi/h	1,2,3,4	45.5			35.8	.787	74-75	106-118	1255	s.	98	1405	2	83
	35 mi/h	1,2,3	88 0.			30.1	.519	83	106-109	000	ĸ	8	9850	ហ	02
Ę	α.	1,2	52.2	250		33.7	.645	71-73	104-118	0810	es)	8	1325	CB Jm	26
Jul.	23	1,2	74.3	i		34.7	.467	78-79	97-108	0730	calm	, t	1030		82
걸	2	1,2	72.0			35.0	.486	72-76	97-110	0835	on lm	72	130	Ca la	æ
	4	1,2,3	57.0			32.5	.570	96-06	110-125	0815	4	75	0932	4	9/
į	*	•				7	463	0	211.301	02.00	r	9	9	r	6
3	•	1,2,7		97.		31.4	*/0	76-60	077-077	27.0	, [	e 8	9 5	<b>7</b>	3 8
3	, כ	1,2 5	4.	O#T		7.80		96-56	119-126	0.00		3 1	200	F .	21
Ę	Ω	1,2,3,4	æ.	8		23.2	.760	85-91	92-106	0832	5	9/	80	E S	<b>2</b> 2
Ę	Ω	1,2,3,4	æ.	8		44.0	1.105*	79-85	95-96	080	<b>5</b>	74	8	e la	92
	B cycle	1,2	49.6	245		34.4	.693	90-91	110-124	0645	7	82	1155	7	98
Aird	Œ	1.2	7 67	248		35.2	C17.	75	98-115	0745	_	95	1255	-	85
And	ac	1.2	48	244		7	. 17.	74-77	97-117	0745	2	8	1245	'n	82
Aug	α	1,2	52.7	264		35.1	999	81-83	103-121	0750	o la	8	1300	10	8
And	1 100	1,2	53.2	271	24.7	36.2	.680	85-87	108-127	080	el es	8	200	Ca la	8
31 Aug 81	c cycle	1,2,3	45.6	130	21.8	33.2	.728	87-91	111-138	0745	CB Jm	72	1110	es la	92
8	U	1.2.3	45.6	130		33.4	732	87-94	113-145	0745	m(so	92	1055	mi as	74
8	Ω	1.2.3.4	41.8	42	17.8	33.5	.801	88-93	95-115	915	<b>1</b>	8	1045	E S	2
8	7	1,2	67.0		29.7	32.5	.485	69	91-111	0815	# <b>7</b>	9	1130	Ca Jin	74
14 Sep 81	35 mi/h	1,2,3	8.09		22.8	32.3	.531	17-78	101-128	0745	on Ju	62	0922	ca lm	72
8	4	1,2,3	53.5		21.6	29.3	.547	95-98	110-127	0745	ca lm	2	0060	Se la	22
		•													

\*Vehicle on charge over weekend.

### III. OBJECTIVES

The characteristics of interest for the EVA Curent Fare Wagon electric vehicle are: range at constant speed, range when operated in a selected driving mode, maximum acceleration, gradeability limit, road energy, road power, and vehicle energy economy.

### IV. TEST VEHICLE DESCRIPTION

a. Description. The EVA Current Fare Wagon is a standard Ford Fairmont station wagon which has been converted to an electric vehicle (Figures 1 and 2). It is powered by 22 6-V lead-acid batteries<sup>2</sup> connected in series. The batteries are configured in two sections, one under the hood of the vehicle (Figures 3 and 4) and the other in what was the rear luggage compartment (Figures 5 and 6). Both battery packs are ventilated during operation and charging of the vehicle.

The Current Fare Wagon has two full-sized front passenger seats and one bench-type rear seat and can easily accommodate four people. The interior is upholstered in blue vinyl plastic. The vehicle has the standard instrumentation found in an internal combustion engine auto: speedometer, odometer, windshield wipers, etc. It also contains a complement of electric vehicle instrumentation consisting of: a d.c. digital voltmeter which shows traction battery voltage and auxiliary battery voltage, a d.c. ammeter which indicates traction battery current, and a motor temperature overheat gauge (Figure 7). Other data on vehicle equipment and features are given in Appendix A.

b. Operating Characteristics. The Current Fare Wagon has a standard accelerator, brake, clutch, steering configuration, and a manual four-speed transmission. It is powered from the traction battery pack through a Pulsomatic Mark 10 SCR controller by Cableform, to a 30-hp series-wound d.c. motor. It also has a 12-V auxiliary battery to power the accessories.

### V. INSTRUMENTATION

The Current Fare Wagon was instrumented with a Labeco fifth wheel to provide accurate speed and range information. The traction battery voltage and current were monitored and preconditioned for the recorder. These data were electronically mulitplied to give an instantaneous power and then were averaged. Other averaged outputs are the average traction battery voltage, average current, and average power. An Ohio Semitronics Hall Effect Watt-

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See Section IX and Appendix A.



ACCOUNT COMMENT CONTROL OF THE PROPERTY OF THE

Figure 1. Front %-view current fare wagon.



Figure 2. Rear %-view current fare wagon.

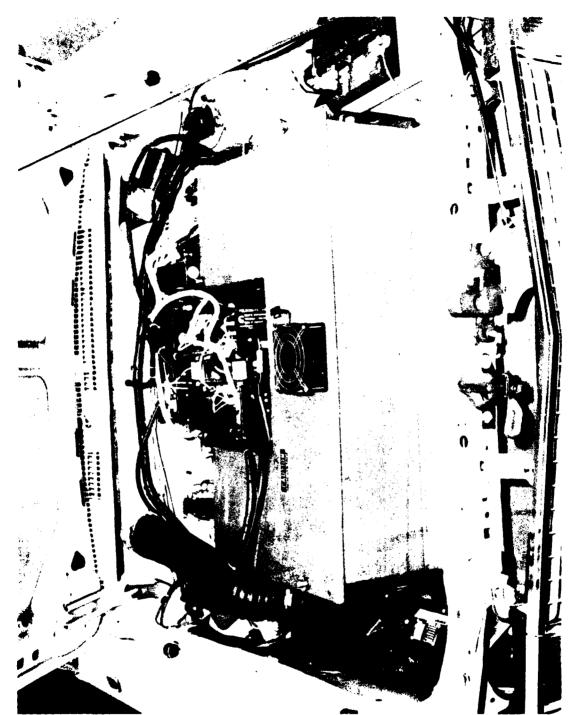
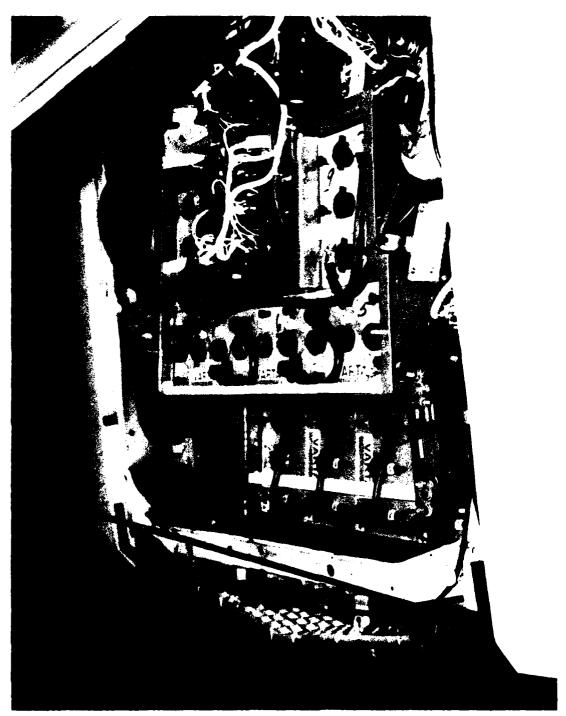
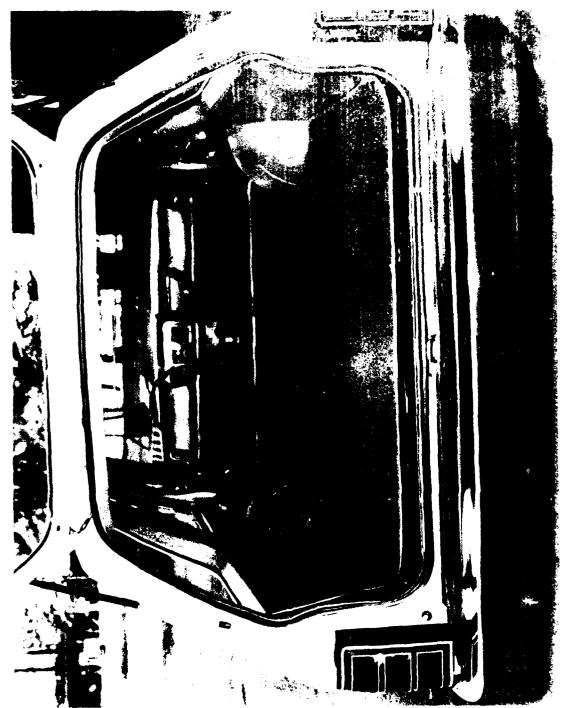


Figure 3. Front battery pack (covered).



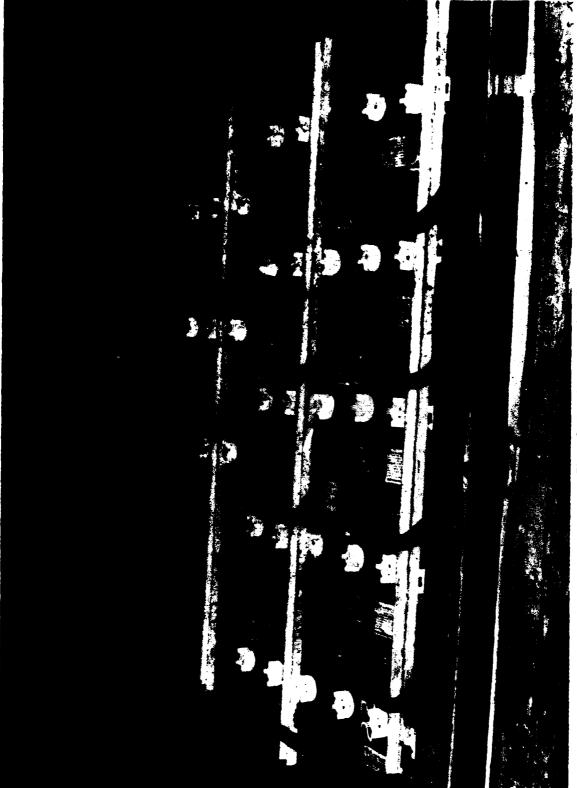
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Figure 4. Front battery pack (open).



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Figure 5. Rear battery pack (covered).



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Figure 6. Rear battery pack (open).



Figure 7. Instrument panel.

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hour meter was also used to provide a concurrent reading of traction system power and energy during tests and during recharge of the traction battery. These data were recorded on a Lockheed Store 7 F.M. recorder. Details of the recorder are given in Appendix D of MERADCOM Report 2244.

#### VI. TEST PROCEDURES

The tests were performed at the MERADCOM test facility at Fort Belvoir and at the Aberdeen Proving Ground (APG) test facility at Aberdeen, Maryland. When the vehicle was delivered to MERADCOM, the pretest checks described in Appendix F of MERADCOM Report 2244 were conducted. A shakedown run was performed to familiarize the driver with the operating characteristics of the vehicle and to verify proper operation of all instrumentation systems. All tests were run in accordance with the DOE Electric and Hybrid Vehicle Test and Evaluation Procedures (Appendix A of MERADCOM Report 2244). All tests were performed at a gross vehicle weight of 2250 kg (4960 lb).

- a. Maximum Speed. The maximum speed of the vehicle is measured during the acceleration coast-down tests. It is defined as the maximum speed that can be reached under full power on the Aberdeen Proving Ground 3-mi straightaway track.
- b. Maximum Cruise Speed. The MERADCOM facility has a 2.0-km (1.24-mi) loop with a total of 1.46 km (0.91 mi) at a 1-percent grade, 0.36 km (0.23 mi) at a 3-percent grade, and 0.23 km (0.14 mi) at a 5-percent grade. The maximum maintainable speed on this partially level track is measured. If the vehicle's maximum speed exceeds the safe limits of the MERADCOM Test Track, the 3-mi track at APG is used.
- c. Range Tests (Constant Speed). Range tests at constant speeds of 25, 35, 45, and 55 mi/h are carried out on the MERADCOM loop. The vehicle is driven until it can no longer maintain at least 95 percent of the designated test speed on the level portion of the loop.
- d. Range Tests (Driving Cycles). The vehicle is tested on a level track, driving the SAE J277a simulated citylike acceleration, cruise, coast, brake, and idle cycle repetitively until the vehicle can no longer meet acceleration to time requirements. The EVA Current Fare Wagon was run through B-cycle (20 mi/h), C-cycle (30 mi/h), and D-cycle (45 mi/h) tests. For further information concerning cycle test details and selection criteria see Appendix A of MERADCOM Report 2244.

The Brake portion of the cycle testing of the EVA Current Fare Wagon posed something of a dilemma, since the vehicle regeneratively brakes during this period. This regenerative braking action can cause the average cycle distance to be reduced. However, the additional energy obtained through regeneration more than offsets this reduction.

e. Maximum Acceleration. Maximum acceleration is calculated from the recorded time and velocity data. The tests are conducted on the 3-mi straightaway at APG. The vehicle is maximally accelerted within manufacturer's recommended standards for the vehicle, allowed to cruise a short time at that speed, and then allowed to free-wheel coast down to a stop. The vehicle is run through this cycle repetitively until the traction battery is discharged, then the test is terminated. This test is performed with the vehicle instrumented as indicated in Section V.

Computer analysis is used to determine which of the cycles corresponds to 0-, 40-, and 80-percent states of battery discharge.

**f. Gradeability.** Gradeability is the grade in percent which the vehicle is able to traverse at any selected speed. It is calculated from maximum acceleration tests by using the equation:

$$G = 100 \tan (\sin^{-1} 0.0455a_0)\%$$

where:

 $a_n =$  acceleration in miles per hour per second.

- g. Coast-Down Tests. As indicated above, the coast-down tests are an intimate part of the acceleration tests. The following data result:
- Road Energy Consumption: Road energy is a measure of the energy consumed overcoming the vehicle's aerodynamic and rolling resistance.
- ullet The road energy for the vehicle at various speeds and the losses in the drive train were determined from coast-down tests. Road energy  $E_n$  is calculated from the following equation:

$$E_n = 9.07 \times 10^{-5} \text{ W} \quad \frac{V_{n-1} - V_n}{t_n - t_{n-1}} \frac{\text{kWh}}{\text{mi}}$$

where:

V = vehicle speed. mi/h

W = gross vehicle weight. Ib

t = Time. s

$$\frac{V_{n-1} \cdot V_n}{t_n \cdot t_{n-1}} = a, mi/h/s.$$

• Road Power Requirements. Road power is a measure of vehicle aerodynamic and rolling resistance. The road power, P<sub>n</sub>, required to propel a vehicle at speed n is determined from coast-down tests. The following equation was used:

$$P_{n} = 6.08 \times 10^{-5} \text{ W} \left( \frac{V_{n-1}^{2} - V_{n}^{2}}{t_{n} - t_{n-1}} \right) \text{ kW}$$

where:

W = Gross Vehicle Test Weight, lb

V = Vehicle Speed, mi/h

t = Time, s.

h. Tractive Force Tests. The maximum-grade capability of the test vehicle is determined from tractive force tests by towing a field dynamometer at approximately 1.6 km/h (1 mi/h) while the test vehicle is being driven with wide-open throttle. The force is measured by the dynamometer instrumentation from a load cell attached between the vehicles. The test is run with the batteries 0-, 40-, and 80-percent discharged. From the results of the tractive force tests, the gradeability limit is obtained. It is calculated from:

Gradeability limit in percent = 100 tan 
$$\sin\left(\frac{P}{W}\right)$$

where:

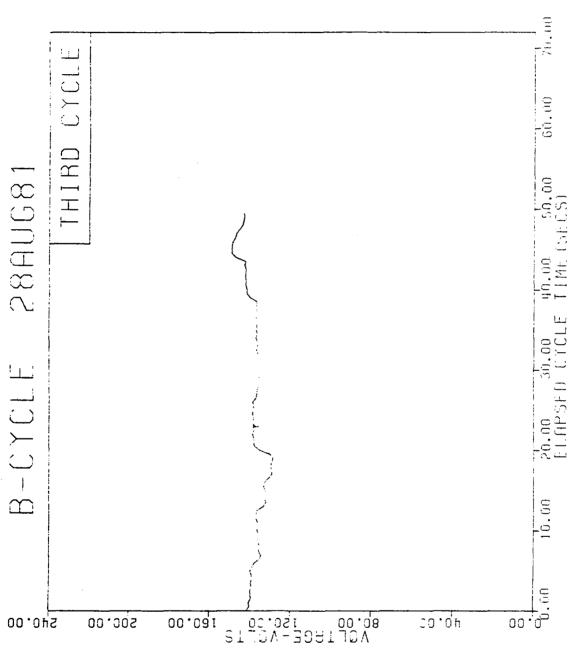
P = tractive force (lb)

W = gross vehicle weight (lb).

#### VII. TEST RESULTS AND DISCUSSION

The data collected from all range tests are summarized in Table 1. The table shows the test data, type of test, environmental condition, the range test results, energy into and out of the battery, and the energy into the charger. These data are used to determine vehicle range, energy economy, and efficiencies.

- a. Maximum Speed. The EVA Current Fare Wagon had an average maximum speed of 95.9 km/h (59.6 mi/h). This maximum cruise speed was beyond that which could be measured on the MERADCOM Test Track and was checked at APG.
- b. Range (Constant Speed and Driving Cycles). The EVA Current Fare Wagon was tested at constant speeds: 40.2 km/h (25 mi/h), 56.3 km/h (35 mi/h), 72.4 km/h (45 mi/h), and 88.5 km/h (55 mi/h). It was also tested under B, C, and D driving cycles. All test results are summarized in Table 1. Velocity, voltage, current, and power curves for the third cycle and the next-to-last-cycle, representative of each type of driving cycle test, are given in Figures 8 through 31. The final portion of the power curves for each of the driving cycles is due to regenerative braking and was reversed in polarity by the computer analysis program. Figures 8 to 15 are from the schedule B cycle test performed on 28 August 1981. Figures 16 to 23 are from the schedule C cycle test performed on 31 August 1981. Figures 24 to 30 are from the schedule D cycle test performed on 3 September 1981. The numerical results are tabulated in Appendix B.
- c. Maximum Acceleration. The EVA Current Fare Wagon accelerated to 50 km/h (31.1 mi/h) in 9.6 s and to 80.4 km/h (50 mi/h) in 31.2 s; both values are averages based on at least 10 runs.
- Velocity. Velocity versus time of the Current Fare Wagon is given 0-, 40-, and 80-percent depths of discharge (DOD) in Figure 32.
- Acceleration vs. Velocity. Figures 33a, b, and c show vehicle acceleration versus velocity for 0-, 40-, and 80-percent DOD, respectively.
- Gradeability at Speed. Figures 34a, b, and c give the Current Fare Wagon gradeability at speed for 0-, 40-, and 80-percent DOD of the traction battery, respectively.
- d. Coast-Down Tests. From the coast-downs, the velocity versus (Figure 35) was obtained for the 0-, 40-, and 80-percent DOD. The coast-down portion of the acceleration coast-down tests yielded the following results:



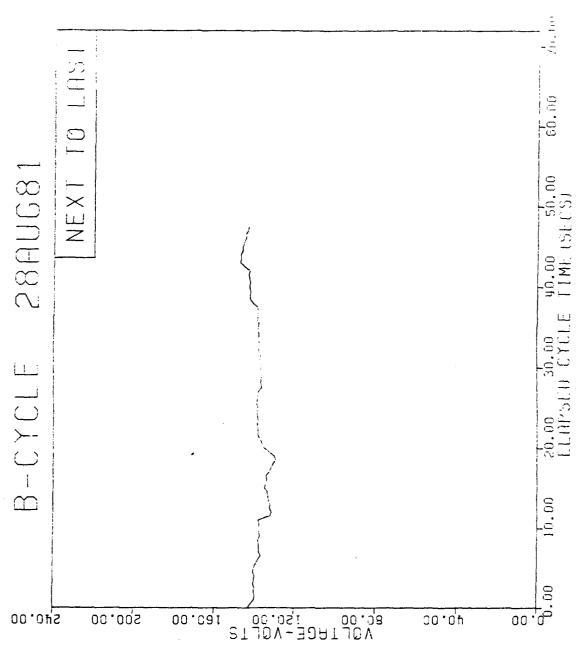
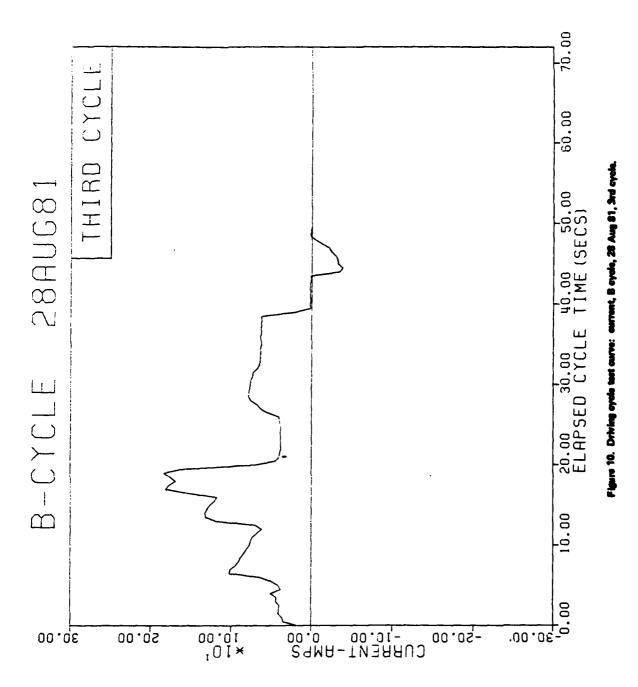
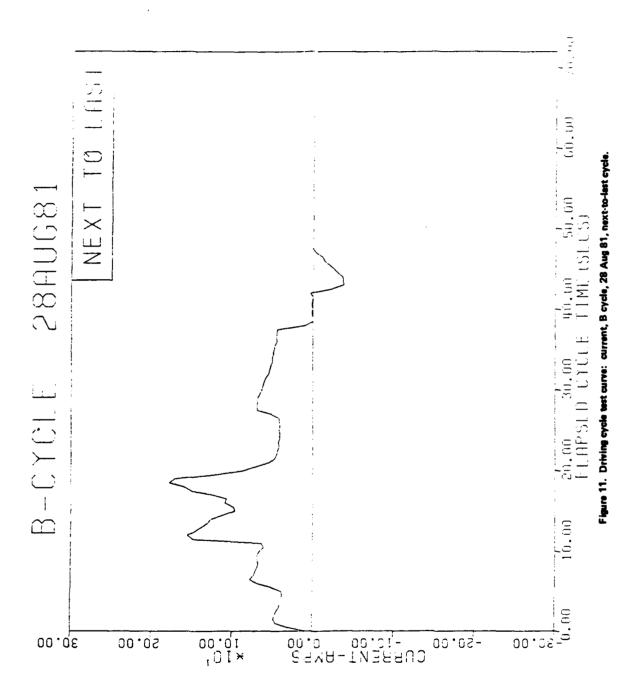
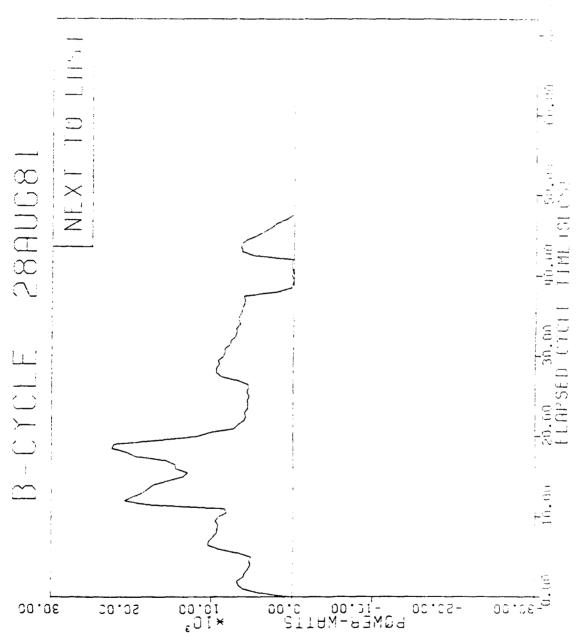


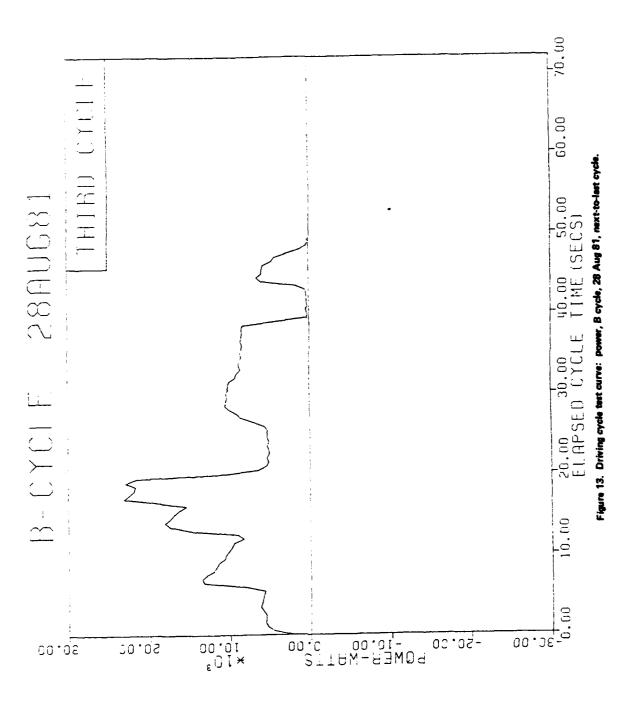
Figure 9. Driving cycle test curve: voltage, B cycle, 28 Aug 81, next-to-last cycle.

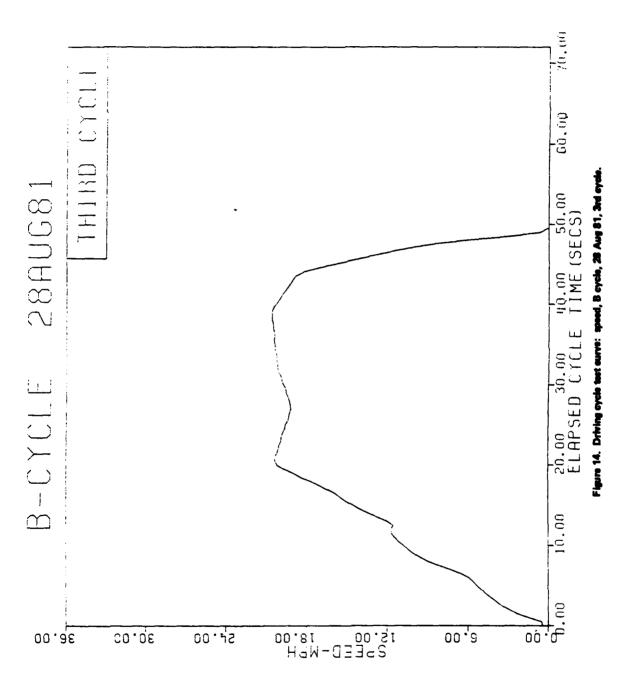




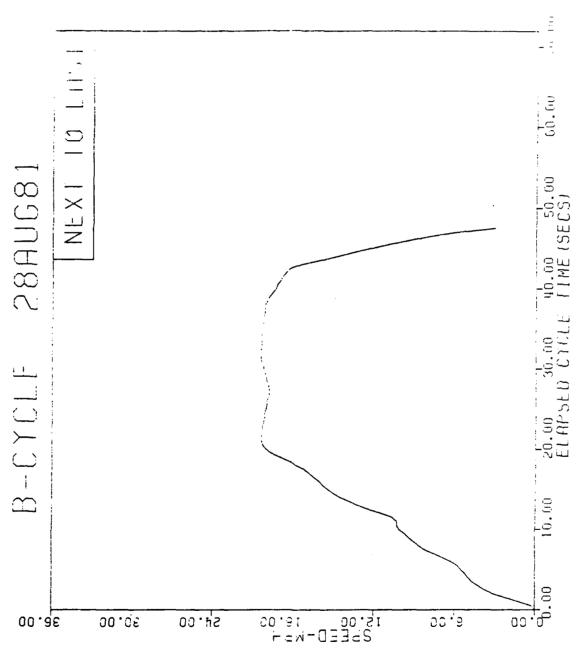
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Figure 15. Driving cycle test curve: speed, B cycle, 28 Aug 81, next-to-last cycle.

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Figure 16. Driving cycle test curve: voltage, C cycle, 31 Aug 81, 3rd cycle.

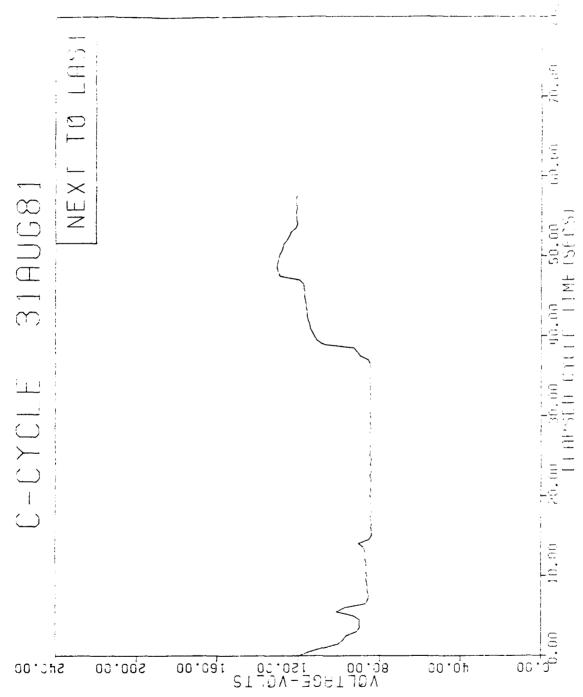


Figure 17. Driving cycle test curve: voltage, C cycle, 31 Aug 81, next-to-last cycle.

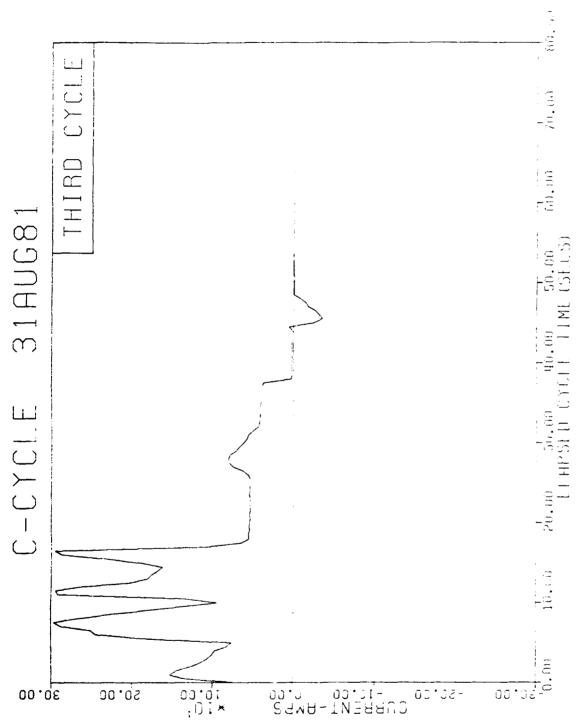
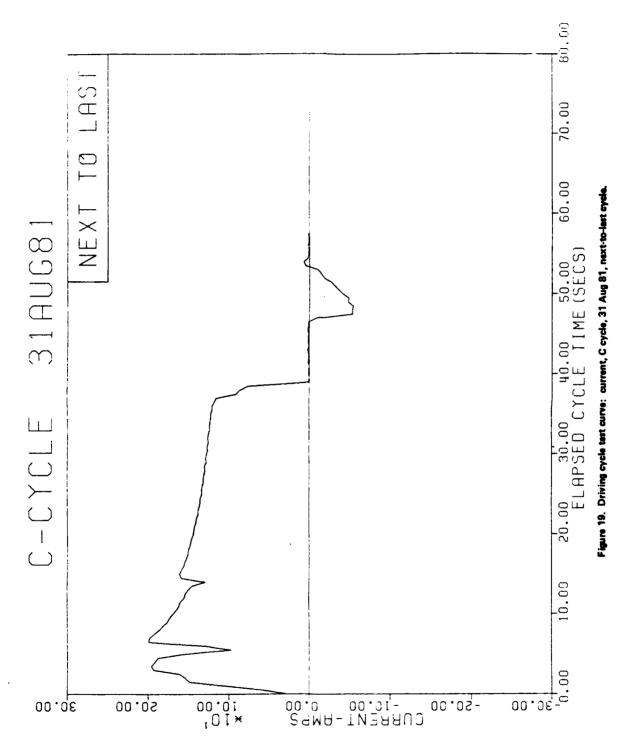
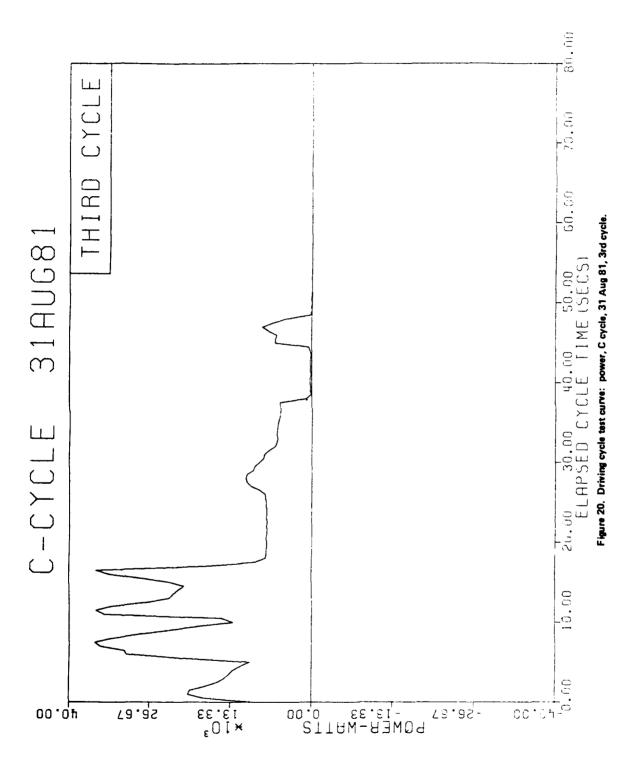


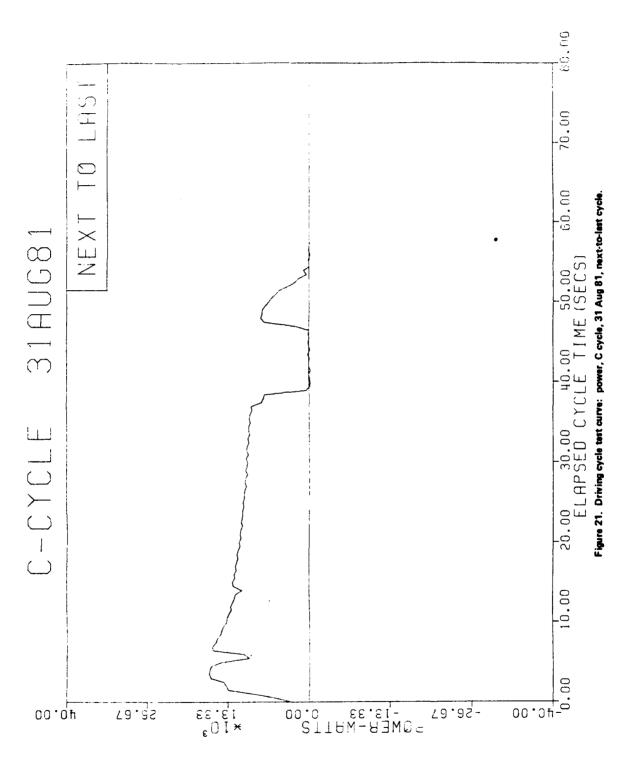
Figure 18. Driving Cycle Test Curve: current, C cycle, 31 Aug 81, 3rd cycle.

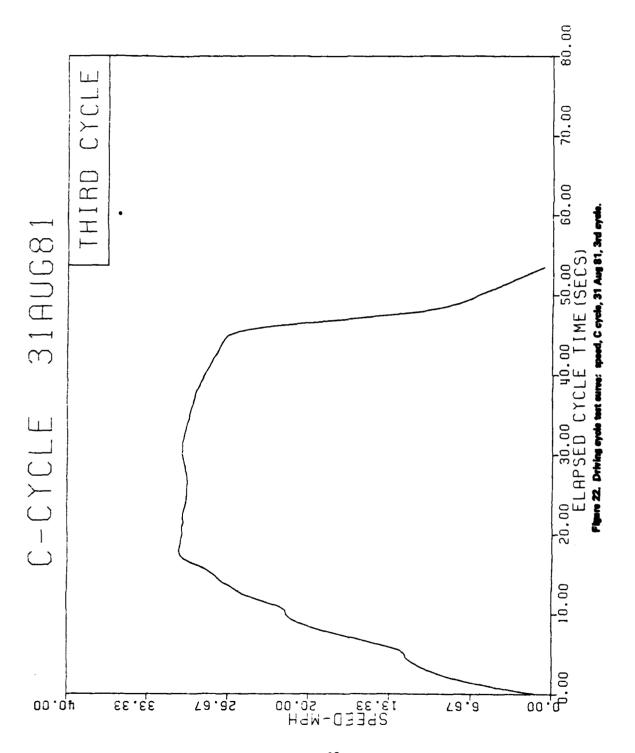
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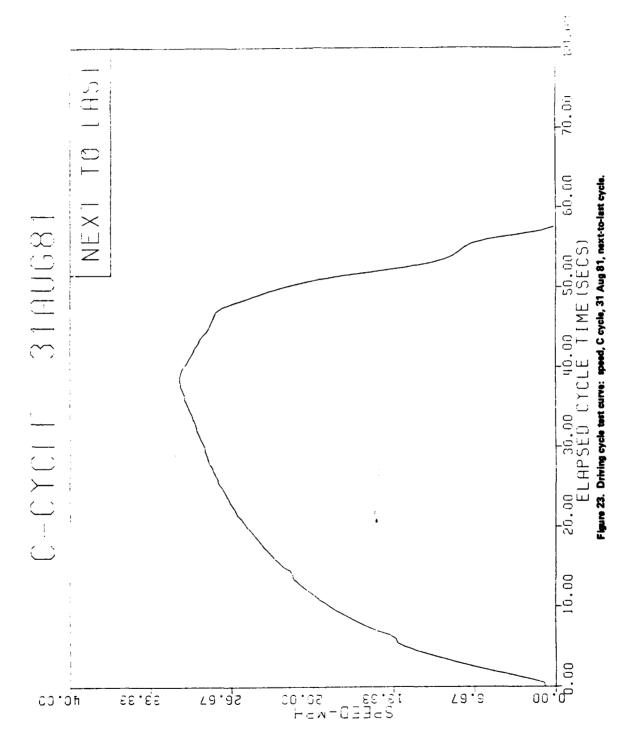


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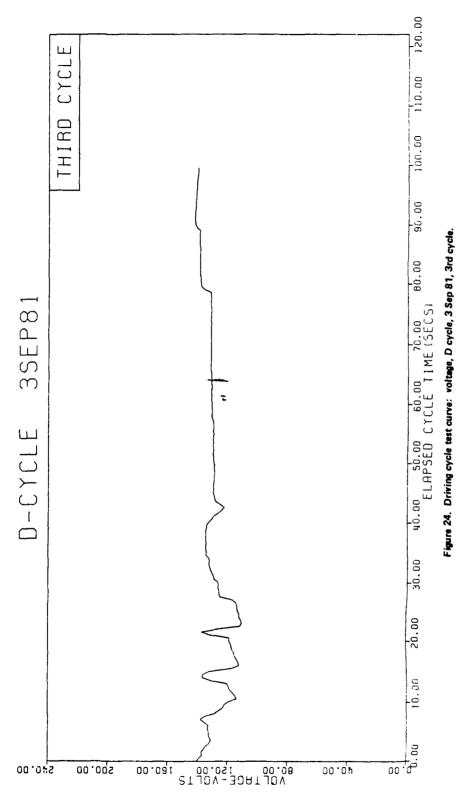




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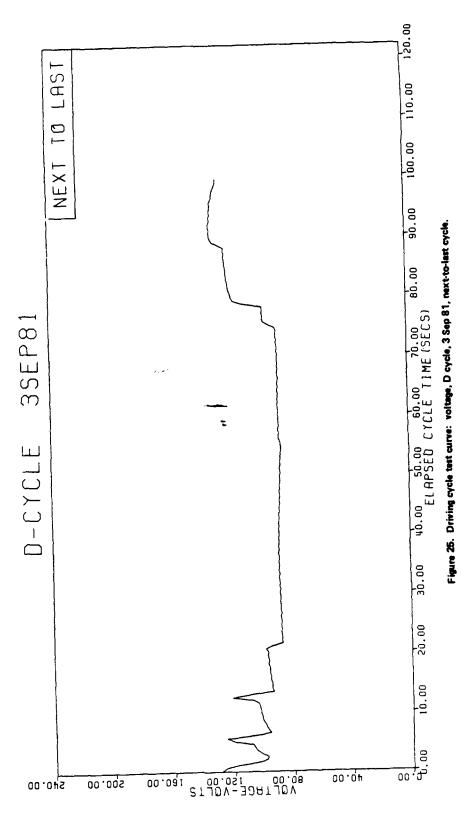


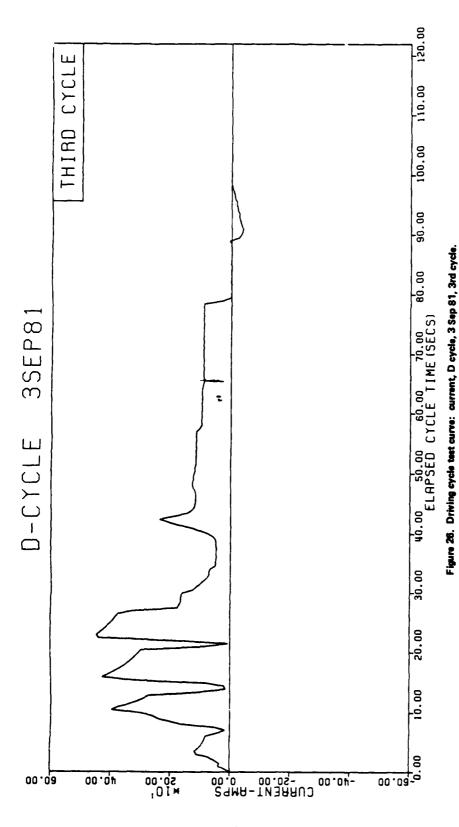
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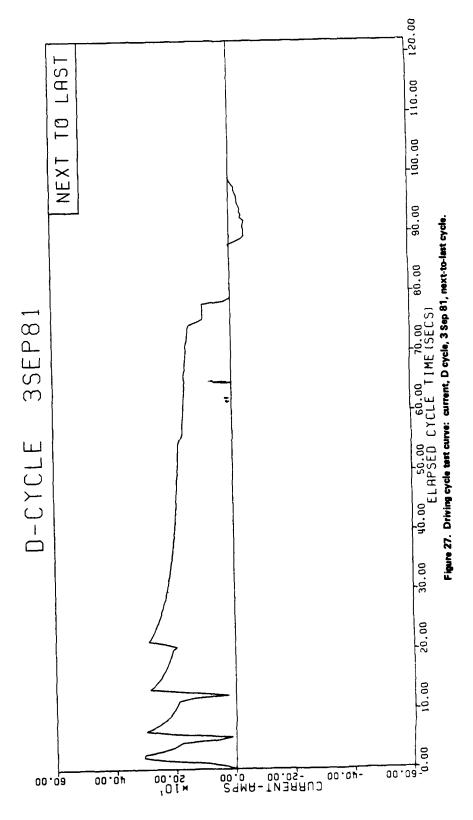
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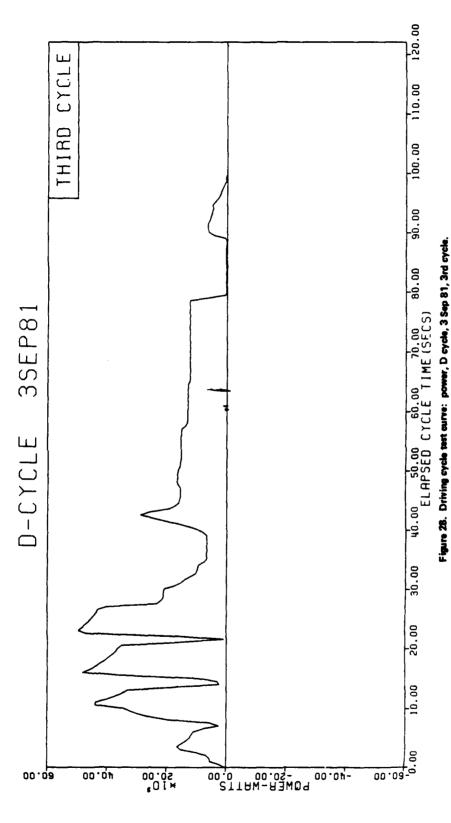
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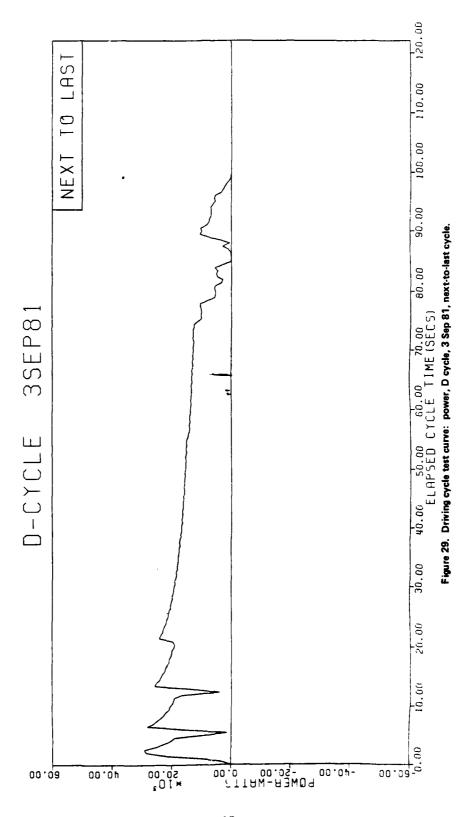


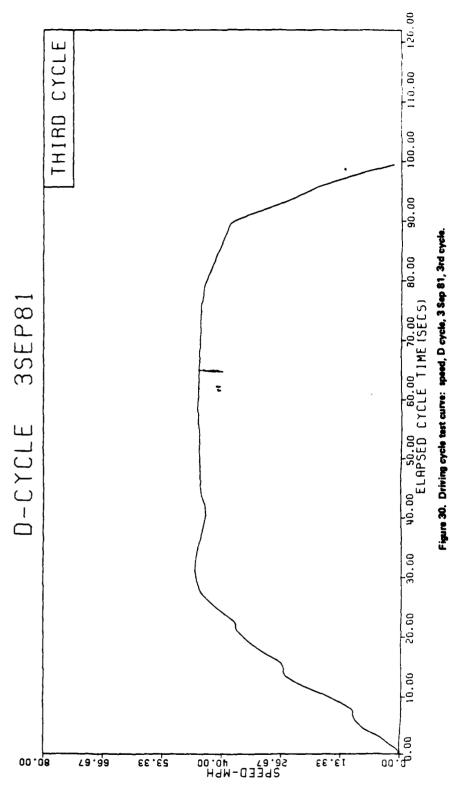
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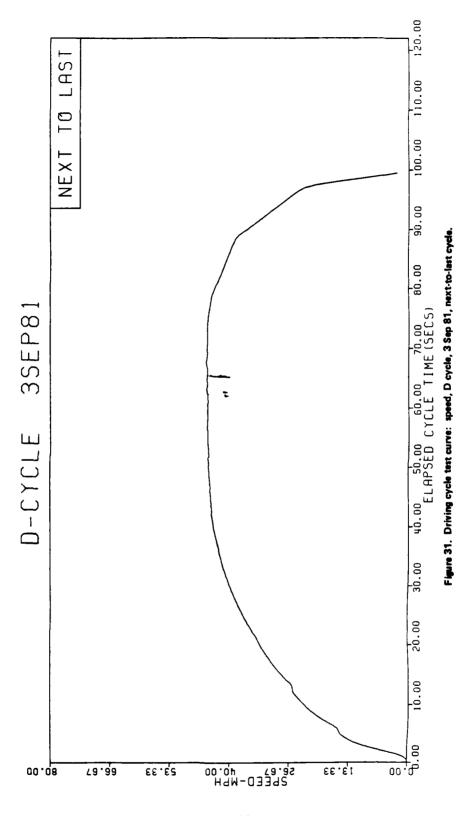
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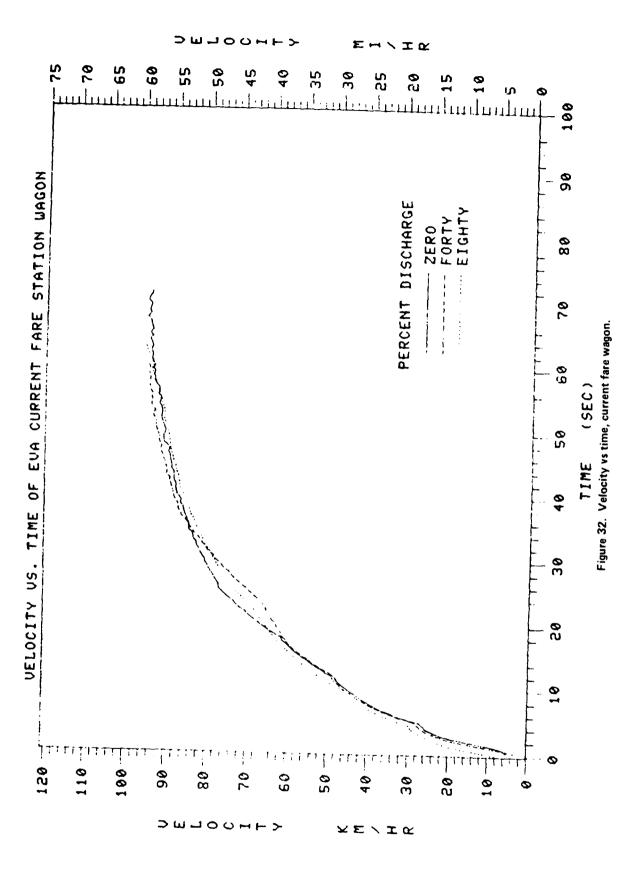




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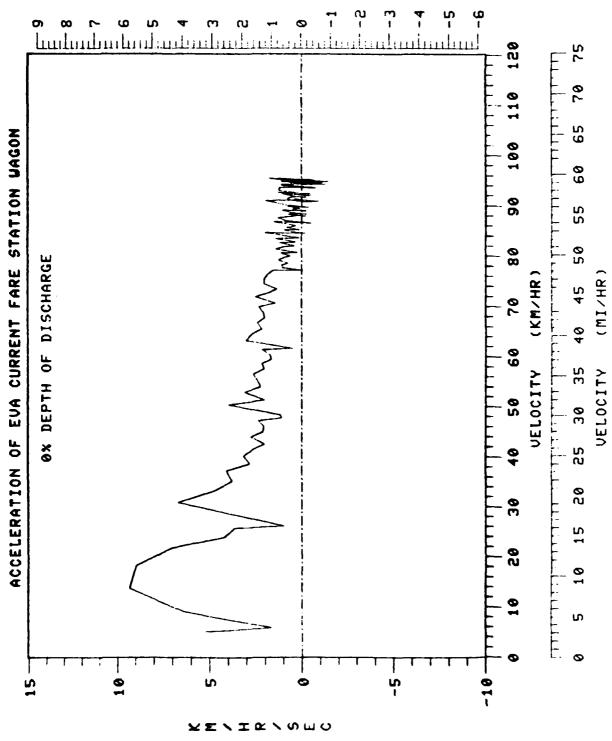
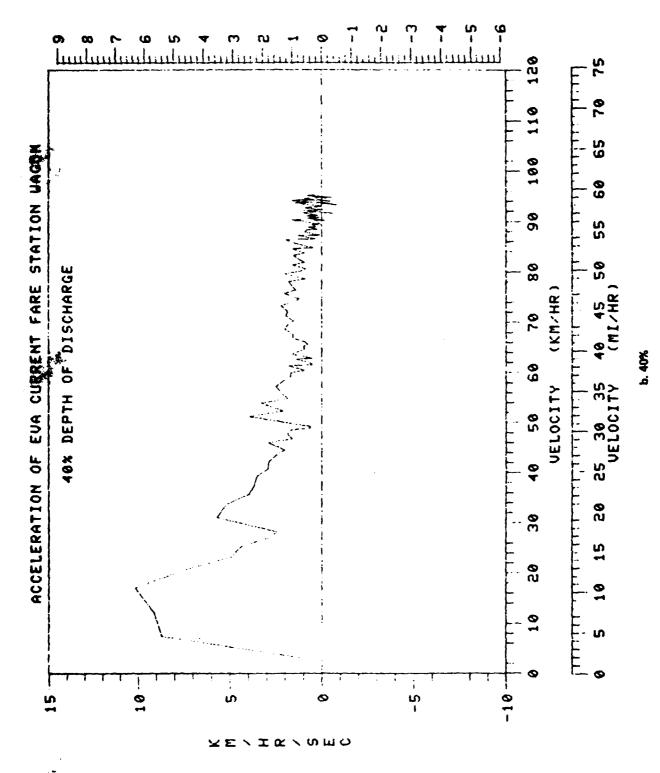
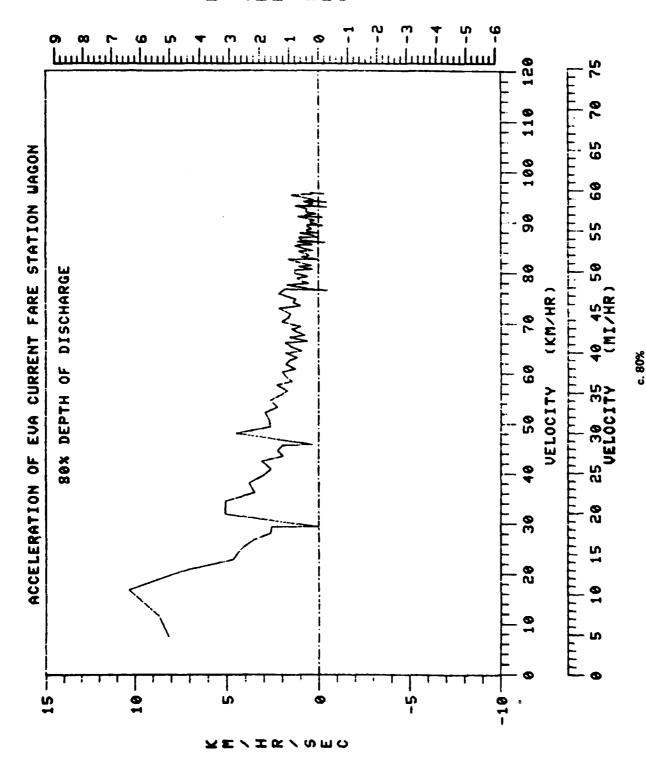


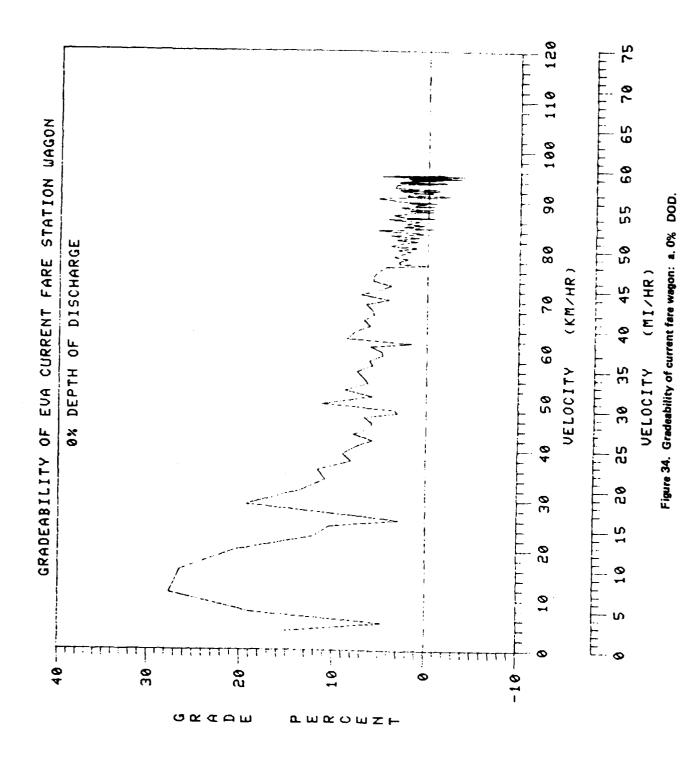
Figure 33. Acceleration of current fare wagon: a. 0% DOD.

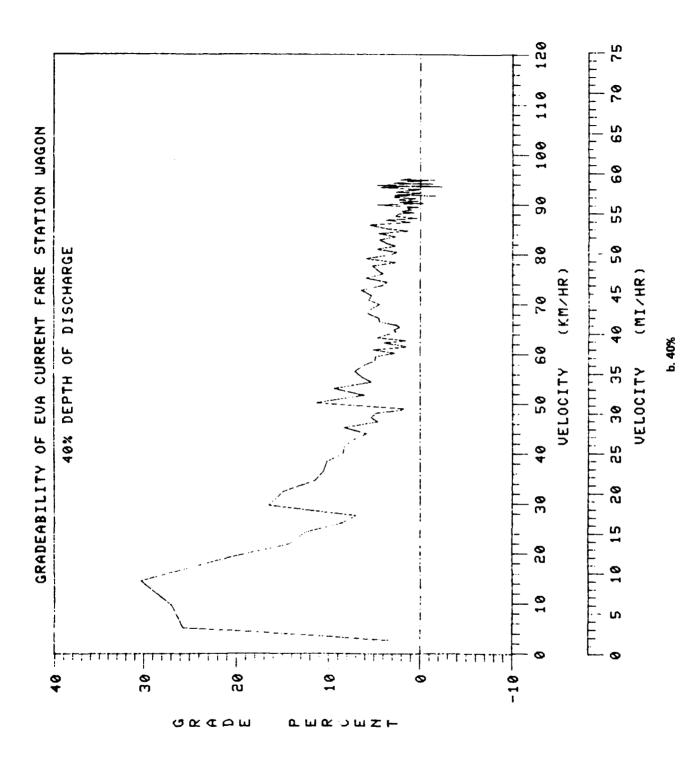
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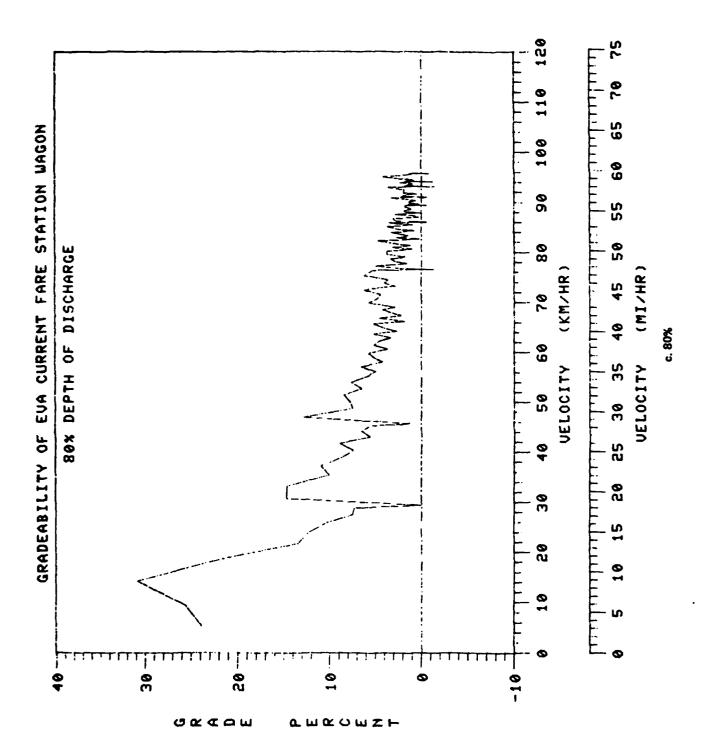


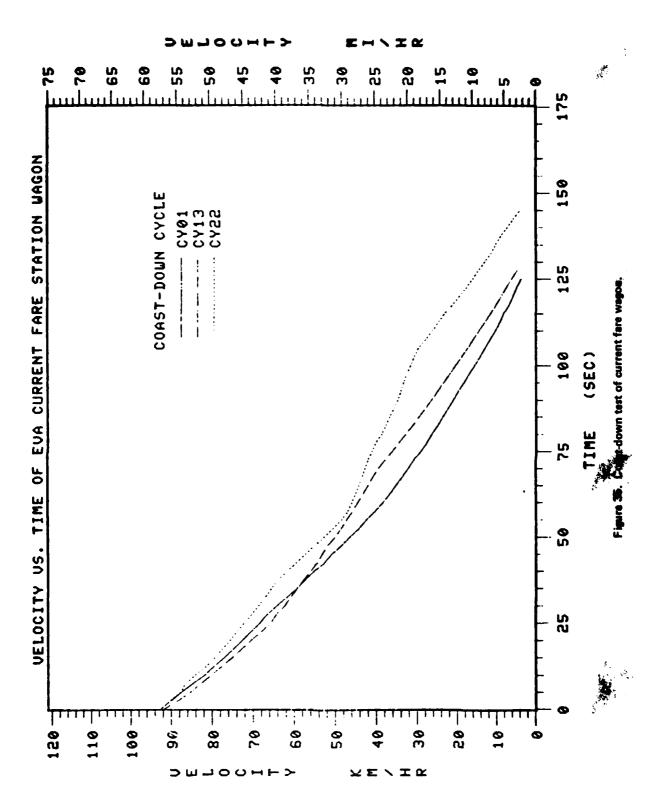


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- Road Energy Consumption. The road energy consumption of the Current Fare Wagon is shown in Figure 36.
- Road Power. The road power requirements for the Current Fare Wagon are shown in Figure 37. The data for the maximum acceleration and coast-down test figures are tabulated in Appendix C.
- e. Gradeability Limit. The EVA Current Fare Wagon displayed the capability to negotiate a grade based on the results obtained at 0-, 40-, and 80-percent DOD (Table 3). The traction force data are given for first gear and reverse gear, as well as for the three states of discharge.

Table 3. Gradeability Limit Test Results

Gear	Tractive Force (lb)	Gradeability Limit
0% DOD First	2685	64.4
Reverse	2614	61.9
40% DOD First	2595	61.4
Reverse*		
80% DOD First	1068	22.1
Reverse**	1040	21.4

<sup>\*</sup> Did not complete pull; transmission noisy.

f. Indicated Energy Economy. The SAE J227a test procedure defines energy economy as "the vehicle range in various operating modes divided into the a.c. energy required to return the battery to its original state of charge." Electrical power transfer was monitored at three points. A rotating Watt-hour meter measured the 60 Hz a.c. energy input to the charger. A Hall-effect device measured the energy out of the battery. See Table 2 for a.e. charger energy and net d.c. energy from the propulsion battery.

<sup>\*\*</sup> Calculated from gear ratios.

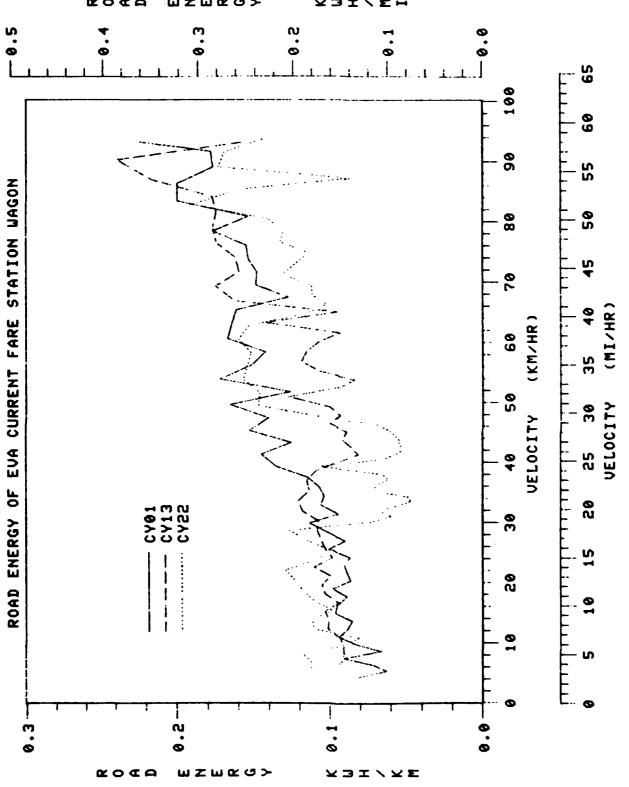
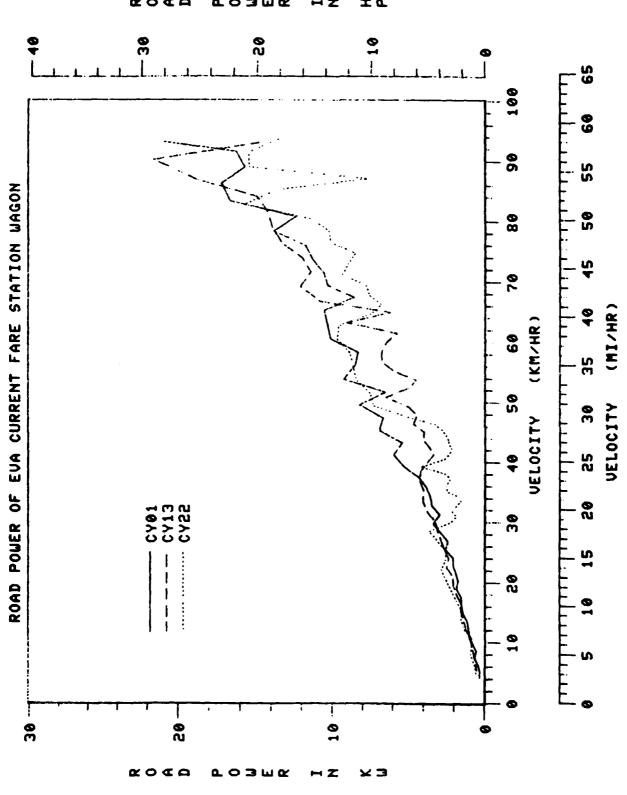


Figure 36. Road energy of current fare wagon.



#### VIII. COMPONENT PERFORMANCE AND EFFICIENCY

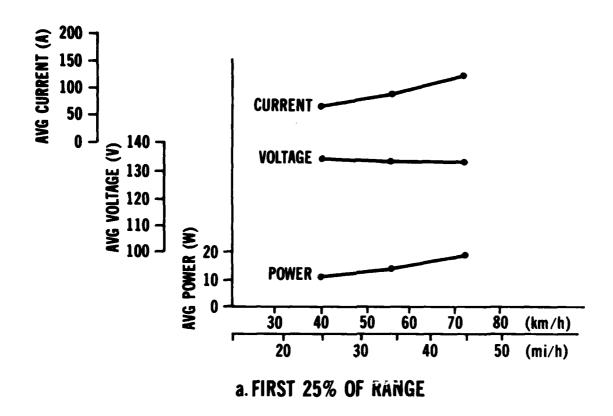
- a. Battery Charger. The first vehicle delivered to MERADCOM had an integral onboard battery charger. This was an EVA Mk-VI Battery Marshall, which utilized 110 V or 230 V a.c. Subsequent vehicles were equipped with an off-board Ferro-resonant 220-V a.c., 30-A unit with automatic turn-off. All tests were performed with this charger.
- b. Battery Characteristics. The Current Fare Wagon uses 22 6-V Exide XPV23-3 batteries connected in series. (See Section IX.) Standard discharges (75-A constant-current discharge to 1.75-V cell) yielded 119 min discharge time (95 percent of the 125-min rating), indicating that the battery pack capacity was well within the 80 percent required for testing.

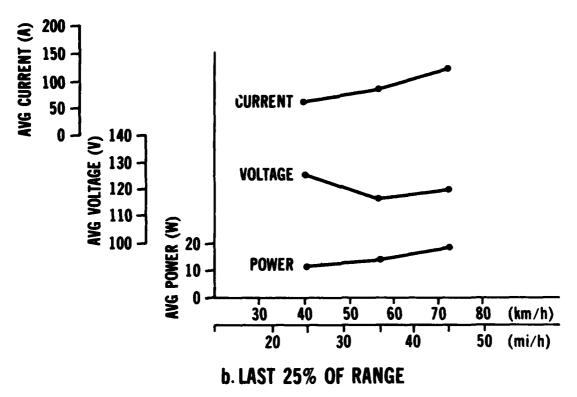
The constant speed battery performance is given in Figure 38.

### IX. RELIABILITY

The first EVA Current Fare Wagon was delivered to MERADCOM on 27 March 1980. On 10 April, while the vehicle was being driven at MERADCOM, some difficulty was experienced with the automatic transmission. The problem appeared to be low oil pressure to the transmission at lower speeds. The oil pump to the transmission was belt-driven by the traction motor. On 2 May, the vehicle was returned to the manufacturer. On 21 August, the vehicle was again delivered to MERADCOM. The oil pump used to maintain pressure to the transmission had been changed. It was driven by an electric motor powered by the 12-V auxiliary battery. On 25 September, while the vehicle manufacturer was performing acceleration tests with the vehicle, a loud noise was heard coming from the transmission area. The vehicle manufacturer recommended testing be terminated and the vehicle returned for repairs.

On 3 November 1980, a second vehicle was delivered to MERADCOM from Electric Vehicle Associates. This was equipped as was the first one except that it had a manually operated 4-speed transmission and the batteries were interconnected with spring-loaded quick-disconnect cables. While undergoing testing, the spring-loaded connectors had a tendency to work up and off the tapered battery posts. In early January 1981, a representative of EVA arrived and changed all the spring-loaded cables to the standard bolted battery post connectors. Testing continued; however, the vehicle performance was not as good as the manufacturer expected. After some discussion, it was decided to replace the battery pack. The original batteries were Varta P-125s. In June 1981, the entire pack was replaced with Exide XPV 23-3s, and all data in this report are based on testing performed with these batteries.





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Figure 38. Constant speed battery performance.

#### X. VERIFICATION TEST RESULTS

The EVA Current Fare Wagon was also tested under the DOE Market Demonstration Program, which establishes criteria for Self-Certification and Verification Procedures for Electric and Hybrid Vehicles (Appendix D). The following are the results of verification test results performed at MERADCOM (paragraphs are referenced to the DOE "Performance Standards for Demonstrations" as published in the Federal Register, 12 February 1980, Part IV):

475,10:

- a. Acceleration: 0-50 km/h (31.1 mi/h) in 9.6 s.
- b. Gradeability at Speed: At 25 km/h (15 mi/h) the vehicle can traverse a 14.6-percent grade based on calculation from acceleration tests.
- c. Gradeability Limit: Calculations based on draw-bar pull test indicate a 22.1-percent forward and a 21.4-percent reverse gradeability for at least 20 s.
- d. Forward Speed Capability: Forward speed of 80 km/h (50 mi/h) was maintained for more than 5 min on the level (±1-percent grade) portion of the MERADCOM test track.
- e. Range: SAE J227a Cycle C on level (  $\pm$  1-percent) terrain yielded 74.3 km (46.2 mi) and 129 cycles.
- f. Battery Recharge Time: After an 80-percent discharge, recharged with off-board charger (30 A, 240 V) for 10 h. After recharge, the vehicle yielded 76.1 km (47.3 mi) and 140 cycles.
  - g. Recharge Control: Current limit, voltage comparator.
- h. Energy Consumption: The vehicle uses only electrical energy except for the comfort heater, which is a gasoline-fired unit. (See paragraph 1 below.)

#### i. Battery:

- (1) Warranty: Unconditional 180 days, prorated remainder of year by battery manufacturer. A one-year umbrella warranty by Vehicle Manufacturer.
  - (2) Type: Lead acid, Exide XPV 23-3.

- (3) Capacity: 156 Ah (125 min at 75-A rate).
- (4) Voltage: 132-V (22 6-V modules connected in series).
- j. State-of-Charge Meter: The vehicle is equipped with a state-of-charge meter of the loaded-voltmeter type.
  - k. Odometer: The vehicle is equipped with an odometer.
- l. Passenger Comfort Heater: Gasoline-fired unit manufactured by Espar and rated at 8000 Btu.
- m. Documentation: Operations manual, maintenance manual, and electrical schematics were submitted with the vehicle.
  - n. Emissions: Did not evaluate.

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- o. Safety, etc.: The Department of Transportation (DOT) is performing these evaluations. MERADCOM performed the following checks for design intent:
- (1) Electrical Isolation: The electrical propulsion system is isolated from the vehicle chassis.
  - (2) Safety Standards 208 and 301: DOT will check compliance.
- (3) Battery Caps: Standard golf-cart industry type. Flame barrier characteristics' were not checked.
- (4) Ventilation of Battery Compartment: The front upper battery compartment and the rear battery compartment are both vented by axial fans (1 each) rated at 100 ft³/min. These fans operate while charging and during normal vehicle operation and are sufficient to change the air 80 times/min in the front and 35 times/min in the rear. The front lower compartment is not fan vented; however, it is exposed to the air passing through the grill while the vehicle is operating.
- (5) Battery Emergency Disconnect: None. However, this vehicle is equipped with a manual transmission, and the propulsion system can be disconnected from the mechanical drive system by depressing the clutch. The battery system is also fused in case of excessive current.
- (6) Parked Temperature Effect: The vehicle was parked for 8 h at each of the temperatures, -25° C and +50° C. Subsequent operation at each of those temperatures revealed no damage to the vehicle or hazard to personnel.

#### APPENDIX A

### **VEHICLE SUMMARY DATA SHEET**

## 1. Vehicle Manufacturer Name and Address:

Lectra Motors Corp. 5380 S. Valley View Boulevard Las Vegas, Nevada 89118 702/736-4915

## 2. Vehicle Description:

Name: Current Fare Wagon Model: Station Wagon Availability: 120 days Price: \$15,993.00

# 3. Vehicle Weight:

Curb Wt: 1909.6 kg (4210 lb)
Passenger Wt: 204 kg (450 lb)
Driver Wt: 68 kg (150 lb)
Payload Wt: 68 kg (150 lb)
Gross Wt: 2250 kg (4960 lb)

#### 4. Vehicle Size:

Wheelbase: 2.7 m (105.5 in.) Length: 4.9 m (195.5 in.) Width: 1.8 m (71 in.) Headroom: 1 m (39 in.) Legroom: 1.05 m (41.7 in.)

## 5. Auxiliaries and Options:

Lights: No.: 12
Type and Function:

- a. Headlights: 2
- b. Taillights: 2
- c. Directionals: 4
- d. Warning: 4

Windshield Wipers: Yes. Windshield Washers: Yes.

Defroster: Yes.
Heater: Yes.
Radio: No.
Fuel Gage: Yes.
Ammeter: Yes.
Tachometer: No.
Speedometer: Yes.
Odometer: Yes.
No. of Mirrors: 2.
Power Steering: No.
Power Brakes: No.

Transmission Type: Standard 4-speed manual.

- a. 1st gear ratio, 4.07:1
- b. 2nd gear ratio, 2.57:1
- c. 3rd gear ratio, 1.66:1
- d. 4th gear ratio, 1.00:1
- e. Reverse gear, 3.95:1.

#### 6. Propulsion Batteries:

Type: Lead-Acid
Manufacturer: Exide
No. of Modules: 22
Model: XPV 23-3
No. of Cells: 66
Rattery Voltage: 132 N

Battery Voltage: 132 V Ah Capacity: 165 Ah

Battery Size: .25 m x .24 m x .18 m (10 in. x 9.5 in. x 7 in.)

Battery Weight: 30 kg (66 lb)
Battery Rate: 75 A for 125 min.
Battery Cycles: 300 minimum

# 7. Auxiliary Battery:

Type: Lead Acid Manufacturer: Fomoco

No. of Cells: 6

Battery Voltage: 12 V

Ah Capacity: 45

Battery Size: .18 m x .15 m x .20 m

 $(7.25 \text{ in. } \times 6 \text{ in. } \times 8 \text{ in.})$ 

Battery Weight: 9 kg (20 lb)

Battery Rate: 20 hr

### 8. Controller:

Type: Pulsomatic Mark 10 S.C.R.

Manufacturer: Cableform Voltage Rating: 144 V Current Rating: 340 A

Size:  $.3 \text{ m} \times .25 \text{ m} \times .91 \text{ m}$ 

(12 in. x 10 in. x 36 in.)

Weight: 27.2 kg (60 lb)

### 9. Propulsion Motor:

Type: Series

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Manufacturer: Reliance Insulation Class: H

Voltage Rating: 120 V Current Rating: 200 A

HP Rating: 30 hp

Weight: 100 kg (220 lb) Size: .3 m D x .45 m L

(12 in. D x 18 in. L)

Rated Speed: 3,000 r/min

## 10. Body:

Type: Unitized
Manufacturer: Ford
No. of doors: 5

Type: 4 swing, I hatch No. of windows: 8

Type: 4 fixed, 4 wind-down

No. of seats: 4

Type: 2 bucket, 1 bench

Cargo volume: 2.25 m<sup>3</sup> (79.5 ft<sup>3</sup>)

Cargo Dimensions: 1.14 m x .73 m x 2.07 m (45 in. x 28.8 in. x 81.7 in.)

#### 11. Chassis:

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Type Frame: Standard Ford Fairmont

Manufacturer: Ford Type Material: Steel

Modifications: Battery Retention

Stiffeners

Type Springs: Coil
Type Shocks: Hydraulic

Axle Type (front): Standard Ford

Axle Type (rear): Hotchkiss Axle Manufacturer: Ford Drive Line Ratio: 3.44:1 Type Brakes (front): Disc Type Brakes (rear): Drum Regenerative Brakes: Yes

Tire Type: Radials
Manufacturer: Firestone
Size: P-185/75R14

Pressure: 241.3 kPa (35 lb/in.²) Rolling Radius: .31 m (1.022 ft)

## 12. Battery Charger:

Type: Ferro-Resonant

Manufacturer: DC Systems, Inc. On- or Off-Board: Off-Board

Input Voltage: 240 V a.c. Peak Current: 30 A Recharger Timer: Yes

Size: .42 m x .23 m x .38 m

(16.8 in. x 9.4 in. x 15.25 in.)

Weight: 61.2 kg (135 lb) Automatic Turn-Off: Yes APPENDIX B

DRIVING CYCLE DATA

370xo-				CYCLE 3	B-cycle				CACLE 3
ELAPSED TIME (SEC)	VELOCITY (MICHA)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POWER	ELAPSED TIME 'SEC'	UELOCITY (M1/MR)	UDLTAGE (UOLTS)	CURRENT (AMPS)	POUER (KU)
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9 0	r σ.		83.2	- 171				•	.3115
9	9.5		62.1			יַט			2826
3	6.0	,,,	ŵ	Š		'n	•	•	.2798
1.6	<b>.</b> .		ú	٦.		œ i			•
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•	20.23	138.63	νį	٦,		'nυ	_		5.4317
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CVCLE				CYCLE N-1	B-CYCLE			J	CYCLE N-1
LAPSED THE (SEC)	UELOCITY (MI/HR)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POUER	ELAPSED Time (Sec)	UELOCITY (NI/HR)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POVER
								- (	
	1.21	135.47	4.65	E 2015 .	23.00 23.00	20.62	133.71	44.31	6.1981 7.8866
	Νį	9	200	6.50		0.00	00.00		5.7972
		200	70.04	5031.9		20.00	34.25	œ	5.8145
		•	70.00 10.00	0,000			24.45	'n	5.6213
			10.01	20,00		# C - OC	300	ייי נ	5.3761
		÷ (	9.0	0700			34.56	חיי	2070
		Ś	200	0.0040		20.00	134.15	, ~	5,3872
		÷	70.00	1:00			00.101	9	26.76
		÷;	4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4	7.00.7		77	76. 16.		5.4655
		ť;	20.00 0.00	1000.1		77.00	131.61	٦.	5.3963
		,	20.50				27.76	חי	24.77
		ġ.	34.16	4.6673		900	74.46	'n	35.35
		•	200	1.00		70.00	24.00	9	5.4771
			ב פרי פרי פרי פרי	- DD - C		20.00	13.161	•	5,57.03
			P. C.				36.16.	;,	5000
			56.1	1987 ·			24.63	•	2, 2,444
			50.00 0.00	, v4ve		27.00 00.00		: "	3000
		ë.	54.71	7. C462		V	134.66	j	0 C C C C C C C C C C C C C C C C C C C
		2	53.45	6.8586			77.00	?0	1,000
		Ë	50.84	6.9653		4.1.4	70.00	ņ٦	
		Ë,	28.00 i	6.7461			74.60	r a	יים היות היות היות
		9	58.33	6.7432		79.97 79.97	20.50		UP(CO
		÷		6.4855		2 C	10.00	j c	A 5.2.3
		Ė.	4.68	5.5424		) (P	7 · · · · · · · · · · · · · · · · · · ·	in	0075
		3	76.79	5.8141			133.60	9.0	ייני פריי פריי
		ģ	153.67	17.6483		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	70.00	90	3004
	o.	ä	182.93	CC. 60057		9 0 0 9 0 9 0	121.9	9	070
		÷.	70.07	7		00.00 00.00	77 161	"	9.6620
	vi (	ġ	¥0.867	10.00.61		700			9.8524
	٠,		142.04	7003 01		20.00	131.25	٠.	9.9677
	ř	5	126.001	2000		20.72	136.10	ņ	3.2707
	i	ניק	166.46	64.0		20.72	137.48	ė	1.0210
	Ň	L	(C 2)	0263 81		20.5	137.48	۲.	. 3631
	ė	į	74.20	12,8819		20.43	137.42	ė	. 7303
		'n	152.13	18.3751		20.35	137.73	7	82.00
		Š	157.36	18.5251		20.16	137.61	œ.	. 7326
	a	2	163.19	16.001		19.93	137.80	ı	~ C
	ò	Š	157.83	18.8597		18.81	137.76	ů٠	י לפנים
	Ö	8	94.72	13.2961		19.63	137.97	"	
	ė	Ë	52.50	7.2220				7	9.34.5 2.34.5
21.00	20.60		100	1248		17.78	17.	9	7.2681
	Š	Ŗ٤	97.10 10.10	10700 10700 10700		70	171.19	34.6	6.5586
	Ď		***	940.00 9.00 9.00 9.00			140.80	32.7	5.7741
	š	Š		36.77.0		7			

CVCLE N-1	POUER (KU)	
	CURRENT (ANPS)	
	VOLTAGE (VOLTS)	11111111111111111111111111111111111111
	UELOCITY (MI/HR)	
	ELAPSED TIME (SEC)	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4

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-CYCLE				CVCLE 3	c-cycle			3	CYCLE 3
ELAPSED TIME (SEC)	UELOCITY (BI HR)	UOLTAGE (UOLTS)	CURRENT	POUER (KU)	ELAPSED TIME (SEC)	UELOCITY (MI/HR)	UOLTAGE (UOLTS)	CURPENT (AMPS)	POUER (KU)
S.	Ü,	un.	72.51	585.5	23.00	30.42	135.03	54.62	7.2854
si n	<u>.</u> u	֥	136.98			20.00 20.00	135.67	78.74	7.4161
ļ	9		144.58			30.17	135.22	54.26	7,3316
'n	. ~		127.35			30.16	135.16	54.70	7.3893
3	(J)	÷	115.61			30.13	135.14	54.66	7.3922
ŝ	8	ល់	106.86			30.14	135.37	54.67	7.5133
ن	ص دع	ni 1	101.33			36.13	135.08	56.37	7.6856
ri c		٠ů٠	97.61			70.00 70.00	134.56	66.78 25.22	8.4535
ء ھ	יי יי	;	22.03			20.00	173,36		10.6224
ů a		יול	188.61			30.00	133.43	20.00	19.8243
Š	֓֞֜֜֜֜֜֜֜֓֓֓֓֜֜֜֓֓֓֓֓֜֜֜֓֓֓֓֓֓֡֜֜֜֓֓֓֓֡֜֜֡֓֓֡֡֡֓֜֝֡֓֡֓֡֡֡֡֡֡	- ~	244.42			30.58	133.50	78.85	10.5878
3		S	251.11			30.36	133.87	71.49	9.5841
ŝ	3	2	287.93			30.44	134.36	e2.79	9.3563
æ		8	296.47			30.43	134.56	62.39	8.5503
'n	.s.	2	265.55			30.47	134.77	58.69	3,330
Ö١	50 ( 50 (	•	26.70			26.48	135.69	56.55 20.00	10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	<b>ک</b> ار	9	יים יים			36.40	133.49	21.09	1,325.1
5 u	i.	ממ	100.00			00.00 CC	1 26 . 24	42.63	7,76,7
		הל	135.58			30.22	136.28	15.03 13.03	5.5751
	4	8	291.40			30.15	136.58	41.27	5.7020
9 9	3.5	8	294.38			30.06	136.45	41.95	5.6593
Š	4.	2	264.38			20.00	136.46	41.75	4004.2
w.	4.0	500	20. CC			16.00	136.66	30.00	4000
. ם מינו	יי אנג	מיל	176.27			20.00	136.92	38.95	5.2146
	7.7	22	168.45			29.61	136.74	38.30	5.1396
5.0	4	27	162.57			29.49	136.70	38.73	5.1021
	٠. د .	9	189.65			20.44	136.36	30.45	5.1858
9 u	* 0	วู่ร	מוני היות פורי			24.54 4.4	4.00		1586
	יוני יוני	30	205.75			80	140.21	1.72	2105
	4.	36.	169.77			28.81	140.23	10.1	1702
	6.7	33.	64.99			28.63	140.39	1.53	.2538
8	6.7	7	56.04			28.47	140.43		
91	٠. و	÷.	56.61			200 200 200	140.30	7 · ·	9000
y q V q	9 6	44	0 4. C			27.05	- C	92.1	1932
	S	4	54.68			27.72	140.61	1.60	. 2596
:	5	38	53.94			27.54	140.57		.2134
5:1	7.0	¥;	54.78			27.38	140.65	7.7.	7441.
88.00 00.00	30.38	20.75	17.75 17.75		41.00	7.50	140.43	5.64	4384
ů		ה	1			3	); •		

CACLE 3	POUER (KU)	RRR - 84 4
	CURRENT (AIPS)	
	VOLTAGE (VOLTS)	
	UELOCITY (NI/NR)	
C-CYCLE	ELAPSED TIME (SEC)	444444444 WWWWWWWWWWWWWWWWWWWWWWWWWWWW

CVCLE N-1	POUER (KU)	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
	CURPENT	
	VOLTAGE (VOLTS)	$\begin{array}{c} ************************************$
	UELOCITY (MI/HR)	$\begin{array}{c} y_{M}y_{M}y_{M}y_{M}y_{M}y_{M}y_{M}y_{M}$
c-cycle	ELAPSED TIME (SEC)	$\begin{array}{llllllllllllllllllllllllllllllllllll$
CYCLE N-1	POUER (KU)	9.99       9.99
	CURPENT (AMPS)	
	UOLTAGE (UOLTS)	$\begin{array}{c} \mathbf{u}_{11111} \\ \mathbf{u}_{1212} \\ \mathbf{u}_{12$
	UELOCITY (MI/HR)	ທູກ, ກຸບ ວິສິນສະພາມສະພາສະພາສະພາສະພາມທູກທູກທູກທູກທູກທູກທູກທູກທູກທູກທູກທູກທູກທ
G-cycle	ELAPSED TIME (SEC)	

CVCLE N-1	POUER (KU)	
	CURRENT	
	UOLTAGE (UOLTS)	22222222222222222222222222222222222222
	UELOCITY (MI/HR)	######################################
grace.	ELAPSED TIME (SEC)	44444444400000000000000000000000000000

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D-CVCLE				CVCLE 3	D-CYCLE				CVCLE 3
ELAPSED TIME (SEC)	UELOCITY (FI.HR)	VOLTAGE (VOLTS)	CURRENT (AMPS)	POUER (KU)	ELAPSED TIME (SEC)	UELOCITY (MI/HR)	UOLTAGE (UOLTS)	CURRENT (ANPS)	POUER (KIL)
35.	25.	140.32	-1.10	.3461	23.00	37.28	111.36	438.89	47.0122
•	ė, r		37.65	5.4850	24.00	20.00			48.2878
	1.84		34.74	5.5780	24.50	39.85	=	2	47.3583
•	2.76		52.61	6.7201	25.00	40.73	સં		46.2046
•	3.57		71.81	9.8812	25.50	41.54	Ų.	ġ	45.3624
•	0,7		112.43	15.3208	26.99	42.36	ij	9	44.4799
٠	 0.0 1.0 1.0		117.55	16.5633	26.50	43.65	ď:	, K	43.5667
•	ັນ ຄ		07.70 20.70	3000.11	27.50	10.10	į	• u	45.0000 40.0000
•			28.85	12.1713	90.00	4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	25	9	23, 4311
•	2		24.48	11.7156	28.50	45.19	V.	2	21.9544
			81.74	11.0464	20.00	45.35	125.93	9	21.2045
	10.01		46.16	7.8507	29.50	45.51	126.47	5	21.2161
	10.77		17.36	2.6419	30.00	45.72	126.28	64.	21.0718
	10.74		46.95	5.6415	30.50	45.80	126.32	61.	24.7£61
	11.27		155.87	19.0183	31.00	45.91	128.97	S.	17.2590
•	55. TO		200.36	25.2251	31.50	46.05	183.31	<u> </u>	15.1420
6	2.2	3	00000000000000000000000000000000000000	20.00	32.46	**************************************	136.37	90	14.0171
ė,	56.41	: :	258.56	36.6661	36.56	10.07	131.36	58.75	10.04 0.04 0.04 0.04 0.04
<u>.</u>	97.01	9.5	204.20	43.000	13.50	50.57	132.65	71.14	3.9331
: .:	90.0	1	375.90	43.7819	34.00	45.82	132.36	71.12	9.6562
ີ່ດ່	21.19	16	339.45	40.0382	34.50	45.69	132.68	67.48	9.3794
'n	22.63	8	310.60	37.3848	35.00	45.58	134.37	\$6.95 95	7.4931
œ,	23.94	6	289.38	34.8236	35.50	45.41	134.62	- CO - O- CO - CO - CO - CO - CO - CO -	4.7144
'n,	2	8	272.55	33.6354	36.00	45.17	134.56	46.43	6.6321
id	26.25	9	14.86	2.4227	37.60	4	134.41	48.45	6.5183
'n	26.20	9	21.22	3.1034	37.50	44.73	134.82	47.63	6.7086
'n	26.34	2	85.13	9.4601	38.60	44.56	134.59	46.99	6.5932
ė,	26.66	9	341.62	34.775	38.50	44.31	134.55	48.77	6.6648
ė	27.50 10.00	ġ	467.57	18.000 18.0000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.0000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.0000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.000 18.0000 18.00	9 0 CC	7.4	10.10.	76.92	7000
٠'n	7	ijŗ	30.000	42.0101		43.04 43.04	134.04	58.37	7.9661
	31.09	5	365.88	42, 3975	40.50	43.83	132.70	75.21	9.7197
6	38.04	15	351.39	40.7939	41.00	43.70	130.70	ė	13.1057
ö	32.95	9	337.08	39.6287	41.50	43.74	129.33	56	77.0.71
Ġ٠	33.86	<u> </u>	325.91	38.3423	- N	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	124.25	. e	25.5942
id		ä	36.	36.4792	43.00	44.13	122.44	37	28.9226
21.00	36.11		297.01	35.3197	43.50	44.38	124.95	189.91	25.3635
-	36.67	8	89.05	16.2956	77.00	44.59	128.00	į	19.3817
ni (	36.96	Ë	7.83	2258. H	44.50	44.70	77.00	ż	17.6874
'n	30.50		178.06	707.01	10.01	70.5	77.691	;	* * * * * * * * * * * * * * * * * * * *

-cvcle				cvcle 3	D-CYCLE			•	CYCLE 3
ELAPSED Time (Sec)	UELOCITY (MI/HR)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POUER (KU)	ELAPSED Tine (SEC)	VELOCITY (NIZHR)	UOLTAGE	CURPENT (AMPS)	POUER (KU)
		۶	0.00	1000	9		•		e
ņ	• •	'n	117.40	15.4650	20.00	45.18	131,35	15.10	12.2578
'n		S	116.60	15.4708	69.00	45.04	131,45	96.75	N
•	•	S	117.30	15.4938	69.50	45.01	131.36	4.16	N
ĸ	•	Sign Sign	119.49	15.5977	70.80	44.97	131.39	91.36	N
ė		23	124.33	16.3476	70.50	45.88	131.65	90.62	N
5.5	•	89	127.07	16.6590	71.60	44.97	131.34	91.69	N
9.		28.	126.55	16.5264	71.50	4.98	131.42	91.11	'n
s.	•	ģ	183.91	16.4687	72.60	44.90	131.34	68.16	'n
9.	•	89	125.20	16.3706	72.50	44.87	131.35	06.96 06.	Ŕ
S	'n	g S	122.31	16.2380	73.00	44.87	131.44	91.64	'n
•	'n	ģ	118.69	15.7188	73.50	44.84	131.35	99.79	Ň.
.5	'n	29.	118.57	15.5631	74.56	44.77	131.29	98.99	'n
ص و	ŝ	23	116.47	15.5111	74.50	44.78	131.53	98.59	າ
s.	s.	8	116.47	15.3092	75.00	44.73	131.36	92.14	
9.0	•	şò.	116.10	15.3323	75.50	44.64	131.43	91.26	
3.5	ú	53	115.50	15.3208	99.92	44.76	131.25	52.24	
4:0	ŝ	29.	116.05	15,2573	76.50	44.65	131.27	91.51	
5.5	•	23	115.40	15.2804	77.00	44.38	131.50	91.06	
5.0	Ŗ.	33	115.73	15.3323	77.Se	44.32	131.35	51.64	
3.5	'n	29.	115.88	15.3150	78.00	44.22	131.28	91.49	
9	•	ċ	115.10	15.3612	18.50	44.15	131.39	91.96	
ŝ	'n	3	115.75	15.2285	70. 00.	44.08	131.32	62.53	
9	•	8	115.50	15.2170	3.50	43.99	135.87	7 1	
5.0	•	5	113.66	15.1426	89.08 60.08		138.63		4000
	•	96	103.21	13.9364	86.56		138.16	٠, د	8747
s) e	ėι	;		13.6736	9.	70	ביים ביים מיים ביים		
9 C	•	9	7.00	13.1637	00.00	70.07	0000		90.11
) a	•	9 6	37.70	13.4350	20.00	7	70.00	6	7307
, c	• •	9	20.00	13.0538	33.60	45.10	138.68	26.	. 2307
9		31.	96.13	13.6423	83.50	41.79	138.88	÷.	3230
5	•	8	96.20	13.0019	84.00	41.54	138.85	.57	.2250
9	•	30.	97.37	12.9615	84.50	41.32	138.90	.57	27.11
en i	•	=	96.33	13.1576	35.60	41.00	139.01	90	. E-11.
Б	•	8	96.35	13.0250	35.50	40.75	36.95	9.	5715.
'n.	•	9:	96.33	12.9558	86.68	77.00	30.60		300 700 V.
<b>.</b>	•	÷.	26.25	13.61	80.08	20.10	90.651		. 2000
	•	;	90.06	10.00.01	20.00	96.00	70.00		346
		3	69.16	12.3674	88.00	39.39	139.19	99	.2711
		:	96.33	12.2635	88.50	39.10	139.20	.62	.2077
95.99	45.20	5	91.02	12.4020	89.00	38.88	139.28	9. 9.	. 2192
6.	ı.	<u>:</u>	96.52	12.2520	89.50	38.66	138.96	5.96	.7210
Š	•	_:	91.41	12.2866	36.66	38.54	141.25	-24.11	4.88.4

ניינוב ז	POUER (KU)	66666666666666666666666666666666666666
	CURPENT (AMPS)	
	VOLTAGE (VOLTS)	
	UELOCITY (NI/HR)	#####################################
D-CYCLE	ELAPSED TIME (SEC)	

-CACIE				CYCLE N-1	D-CVCLE			•	CYCLE N-1
ELMPSED Time (Sec)	UELOCITY AMI HRY	VOLTAGE (VOLTS)	CURRENT (AMPS)	POUER (KU)	ELAPSED TIME (SEC)	UELOCITY (RI/HR)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POUER (KU)
<b>9</b> 5.	•	29.	1.80	.1896		35.03	86.78	76.5	- 67
1.00	96.		28.45	2.8034		35.45	87.24	6.0	•
1.50	ı	8	95.13	9.3274		35.93	87.32	65.6	Li.
٠. د. د.	٦.	92	246.90	22.000 0000		36.30	87.01	62.0	<b>100</b> 1
9:40	₹.	•	362.76	57.57.00		36.65	87.59	57.3	×,
9.E	-	•	365.61	29.1876		37.01	87.56	54.0	'n.
9.50	٠. د	•	0.00.00 0.00.00	25.1155		37.29	4.4	999	ă.
99.		Š.	216.34	100 P. 10		34.68	87.78	9	7.
9.20		•	195.69			37.98	87.37	- (	Τ,
	7,		186.63	0.000		0 20 20 20 20 20 20 20 20 20 20 20 20 20		7 ( 9 (	•
5.56	V.	żį	38.86	20.000		20.00 20.00	20.50	- (	9,
90.0	د ما	Ś	77.54	1.4486.		38.87	87.75	2.5	Ţ,
6.50	37) 1 		211.68	16.3866		91.55	, co	33.7	
	er.	•	300.77	28.1268		39.46	880	E .	Ţ
	e e :	٠	276.73	26.1387		33.66	88.67	5	ų.
٠ ٠ ٥		•	258.36	24.9828		39.98	88.33	24.9	٦,
8. 8.	رب د	33.	244.49	23.4838		46.21	87.89	23.6	۲. ۱
۵. دون	:	ġ.	230.88	22.5428		40.43	88.46	ص جو	œ.
œ,	O:		220.48	21.7756		40.72	28.	19.6	Ϋ́I
j	٠ 	5	213.00	20.8123		40.87	- 1 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	17.7	Ĺ.
ė.	<u>س</u> .	8	204.80	20.4958		41.16	86. 66.	35.6	₹.
.i.	<u>د</u> .	ก ช	193.31	19. 7504		41.48		4.0	7.
÷,	٠,	2	20.00	30.2300		10.11	200	֓֞֜֜֜֜֜֜֝֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜	. C
ů٠	yr Al	פינ	10 67	6+01.7.7.			7	* · · ·	j.
ů r		•	143.64	10.000		70.07	200	2.0	
; c	• 0	:6	76. 26	13.55.6		7 2	20.00	7	
i			286. 39	25.5654		42.33	88.24	96.1	•
4	: :		273.24	25.0309		42.50	88.51	2	•
'n	8	•	264.17	24.0:37		42.67	88.03	94.0	٦,
'n		٠	256.24	23.5061		٠.80 .80	88.44	96.2	ď,
ف	ල : සා	•	247.96	22.9869		43.00	80 80 80 80 80 80 80 80 80 80 80 80 80 8	91.5	7
۰	5	•	242.52	22.1736		43.16	20.00	) ( ) ( ) ( ) (	Ö
٠'n		•	236.04	2080.12		43.73	20 c 20 c 20 c	9 K	7,5
Ċ٠	n.	•	631.33	71.41.00 20.			) (A)	֭֭֭֭֓֞֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜	- 4
,		•	200.00	00 00 00 00 00 00 00 00 00 00 00 00 00		\$ 7. CT	200	70 20	ėa
i٥	•	•	2010	00.000		15.03	700		
ò	ייי אור	• •	7.4.0			43.84	88	94.5	Ų.
نه			210.83	19.9865		43.97	87.93	94.2	7
	=		208.49	19.2375		43.83	87.75	93.0	ú
÷	e.	•	195.50	18.9895		44.01	88.67	192.58	د ت
٠,	E,	•	23.50 50.00 50.00	18.5821		74.47 00.44	87.56 01.06		ă -
	34.11	86.80	289.25	27 670	4. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	- 0 - 1 T	20,00	37.40	16.1116
ů	•	٠	70.193	63.0144		07.77	70.10	7	•

CYCLE N-1	CURRENT POUER	######################################	
	VOLTAG (VOLTS		
	VELOCITY (MI/HR)	44444444444444444444444444444444444444	
D-CYCLE	ELAPSED TIME (SEC)	$\begin{array}{c} \mathbf{G} \mathbf{G} \mathbf{G} \mathbf{G} \mathbf{G} \mathbf{G} \mathbf{G} G$	•
CYCLE N-1	POUER	$\begin{array}{c} \mathbf{A} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} a$	1
	CURRENT (ANPS)		
	UOLTAGE (UOLTS)	$ \begin{array}{c} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} \mathbf{a} a$	
	VELOCITY (MI/HR)	44444444444444444444444444444444444444	
D-CYCLE	ELAPSED TIME (SEC)	44444444440000000000000000000000000000	

CYCLE N-1	POUER (KU)	
	CURRENT (AMPS)	11411411411411414141414141414141414141
	VOLTAGE (VOLTS)	######################################
	VELOCITY (MI/HR)	######################################
D-CYCLE	ELAPSED TIME (SEC)	

### APPENDIX C

TABULATIONS OF DATA FROM MAXIMUM

**ACCELERATION AND COAST-DOWN TESTS** 

# EVA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

CONTRACTOR CONTRACTOR

Williams Businesses Branches, Printers, Printers, Spinisher, Spini

ELAPSED	UELOCITY	ACCEL.	GRADE (%)	AUG. VEL.
TIME (SEC)	(KM/HR)	(KM/HR/SEC)		(KM/HF)
00000000000000000000000000000000000000	455089021939934245393054249002536295631015138 55938135670357801437577301235678901134566789 1122222333333444444444555555555566666666677	739163158591073633626607559303576252246918241 .6339631585910736233626075593034637625246918241	265220595183519994200693454656526140377426245197576563315886675644262451073111897757656331158667564426245107	3.5557 116.08817 57.547 116.08817 11

# EUA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

ELAPSED	VELOCITY	ACCEL.	GRADE (%)	AUG. UEL.
TIME (SEC)	(KM/HR)	(KM/HR/SEC)		(KM/HR)
233.4.500 000 000 000 000 000 000 000	77777777777788888888888888888888888888	1.74 1.37 2.02 1.84 1.565 1.088 1.565 1.088 1.565 1.088 1.565 1.088 1.565 1.088 1.565 1.088 1.57 1.098 1.128 1.328 1.582 1.582 1.582 1.582 1.582 1.584	4355554:2323213 32 3 4 5- 2 21 41231 22 13 32 3 4 5- 2 21 41231 22 13 32 3 4 5- 2 21 41231 22 13 22 3 4 5- 2 21 41231 22 13 22 13 22 23 24 24 25 24 25 24 25 24 25 25 25 25 25 25 25 25 25 25 25 25 25	77777777777777777777777777777777777777
44.00	89.11	1.05	3.00	88.85
44.50	88.99	24	69	89.05
45.00	89.22	.46	1.32	89.11

# EVA CURRENT FARE STATION UAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
45.50 46.00	89.44 89.49	.44 .09	1.26 .25	89.33 89.47
46.50	89.86	.73	2.05	89.67
47.00	89.67	36	-1.03	89.76
47.50	90.04	.74	2.10	89.86
48.00	91.03	1.98	5.65	90.54
48.50	31.11	. 15	.43	91.07
49.00	91.30	.39	1.11	91.21
49.50 50.00	90.86 90.74	89 22	-2.55 63	91.08 90.80
50.50	90.96	.44	1.24	90.85
51.00	91.36	.86	5.28	91.16
51.50	91.68	.63	1.80	91.52
52.00	91.79	.22	.63	91.73
52.50	91.67	23	~.66	91.73
53.00	91.62	10	28	91.65
53.50	31.80	. 35	.99	91.71
54.00	92.30	1.00	2.85	92.05
54.50	92.06	48	-1.36	92.18
55.00 EE 50	91.97 92.60	18	51 3.59	92.01
55.50 56.00	92.36	1.26 47	-1.33	92.28 92.48
56.50	92.42	.11	.31	92.39
57.00	93.64	1.24	3.53	92.73
57.50	93.64	1.20	3.42	93.34
52.00	93.55	17	49	93.59
58.50	93.77	. 44	1.24	93.66
59.00	93.42	69	-1.97	93.60
59.50	93.96	1.08	3.08	93.69
60.00	93.60	72	-2.04	93.78
60.50 61.00	94.16 94.24	1.12	3.18 .42	93.88 94.20
61.50	94.12	23	66	94.18
62.90	94.42	.60	1.71	94.27
62.50	94.44	. 65	.13	94.43
63.00	94.18	54	-1.53	94.31
63.50	94.49	.63	1.80	94.33
64.00	94.86	.74	2.12	94.68
64.50 65.00	94.27 94.83	-1.18 1.12	-3.36 3.20	94.57 94.55
65.50	94.20	-1.26	-3.59	94.52
66.00	94.49	.57	1.62	94.35
66.50	94.62	.25	7.72	94.55
67.08	94.82	. 42	1.18	94.72
67.50	95.46	1.28	3.65	95.14

the serve of the second of the server of the server of the second of the server of the second of the

# EVA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

SHOULDS COMMENSATED CONSTRUCTOR COMMUNICATION

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. VEL. (KM/HR)
68.00	94.74	-1.44	-4.10	95.10
68.50	95.08	.67	1.92	94.91
69.00	94.92	32	91	95.00
69.50	94.50	83	-2.37	94.71
70.00	95.39	1.77	5.06	94.95
70.50	95.18	42	-1.18	95.29
71.00	94.63	-1.11	-3.17	94.91
71.50	94.45	35	-1.00	94.54

# EVA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
.50 1.00	3.06 7.42	1.11 8.72	3.18 25.67	2.78 5.24
1.50	11.98	51.6	26.92	9.70
2.00	17.06	10.17	30.27	14.52
2.50	20.74	7.35	21.43	18.90
3.60	23.20	4.93	14.19	21.97
3.50	25,38	4.35	12.50	24.29
4.00	26.88	2.99	8.56	26.13
5.00	28.23	2.46 5.70	7.04	27.62 29.66
5.50 6.00	31.08 33.67	5.18	16.46 14.92	32.38
6.50	35.66	3.98	11.43	34.67
7.00	37.49	3.66	10.48	36.58
7.50	39.26	3,54	10.15	38.38
8.00	40.73	2.94	8.41	40.00
8.50	42.17	₹.88	8.23	41.45
9.00	43.43	2.52	7.20	42.80
3.50	44.45	2.04	5.83	43.94
10.00	45.90	2.90	8.29	45.18
10.50 11.00	46.71 47.64	1.62	4.61 5.33	46.31 47.18
11.50	43.48	1.27 1.67	4.77	48.06
12.00	43.82	.68	1.95	48.65
12.50	43.14	.63	1.78	48.98
13.00	51.13	3.52	11.41	50.13
13.50	52.13	2.13	6.07	51.66
14.00	£3.23	3.29	9.41	53.61
14.58	54.76	1.86	5.32	54.30
15.00	55.87	5.22	6.34	55.32 56.50
15.50 16.00	57.12 58.20	2.49 2.15	7.11 6.15	57.66
16.50	59.05	1.71	4.88	58.62
17.00	59.89	1.59	4.82	59.47
17.50	60.38	.36	2.75	60.14
18.00	61.27	1.79	5.12	60.82
18.50	61.52	. 49	1.41	61.40
19.00	61.85	.65	1.86	61.68 62.19
19.50 20. <b>00</b>	62.54 62.80	1.38 .53	3.93 1.51	62.67
20.50	63.62	1.63	4.65	63.21
21.00	64.23	1.23	3.50	63.92
21.50	64.69	.93	2.64	64.46
22.00	65.19	1.00	2.85	64.94
22.50	65.59	. 79	2.25	65.33
23.00	66.04	.90	2.57	65.81

# EUA CURRENT FARE STATION UAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG, UEL. (KM/HR)
TIME	1001479223492934142991296177444639266777777777777777788888999999999999999	1.558 1.588 1.588 1.588 1.588 1.586 1.586 1.586 1.651 1.651 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.655 1.656	445545564357458532423424135 3 122 2 11 4.	67.11 67.11
43.00 43.50 44.00 44.50 45.00	90.29 90.21 90.25 90.65 90.68 91.13	.16 .07 .79 .07 .88	2.27 2.27 2.52	90.25 90.23 90.45 90.67 90.91

# EUA CURRENT FARE STATION UAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	VELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
00000000000000000000000000000000000000	911.64 914.64 916.64 916.64 916.64 916.64 916.64 916.64 916.64 916.64 916.64 91	1.3979462278510741431389655177.0	.48 2.162 1.162 1.162 1.163 1.21 1.31 1.30 1.31 1.31 1.31 1.31 1.31 1.3	91.17 91.47 91.78 91.78 91.78 92.17 92.17 92.97 93.75 93.75 93.75 94.10 94.77 94.77 94.77 94.77 94.77 94.77 94.77 94.77 94.77
- <del>-</del>		. 30	. 85	95.19

# EVA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
	R 828924242369444366874783924950221443 H 37889242449694443668747839924950221443 116.59903144689444557478392495021443 11622256793144689444455755555555666666666666666666666666	**************************************	23.5.7.2.1.8.4.5.3.6.1.6.1.6.1.8.5.7.2.3.7.7.7.3.4.5.6.1.6.1.6.6.6.3.8.4.7.7.8.6.7.5.9.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	HR 355075838829369991772856587226771293
17.50 18.50 19.00 19.50 20.00 21.00 21.00 21.00	63.10 64.47 65.19 66.09 66.38 67.17 67.55	1.35 1.80 .93 1.43 1.81 .58 1.58	3.29 5.14 2.66 4.08 5.17 1.65 4.52 2.15 3.05	62.82 63.55 64.83 64.83 65.64 66.78 67.36 67.82

TOU COCCOURT LIGHTWINE PROPERTY. PERSONNEL CONFERENCE CONCERNATION CONTINUES.

# EVA CURRENT FARE STATION WAGON ACCELERATION AND GRADEABILITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL.
22.50	68.81	1.46	4.16	68.45
23.00	69.30	.98	2.79	69.06
23.50	70.30	2.00	5.71	69.80
24.00	71.12	1.64	4.68	70.71
24.50 25.00	71.89 72.97	1.54 2.15	4.38 6.15	71.51 72.43
25.5 <del>0</del>	73.46	.98	2.81	73.21
26.00	74.15	1.38	3.95	73.80
26.50	74.77	1.24	3.54	74.46
27.00	75.85	2.16	6.16	75.31
27,50	76.76	1.82	5.18	76.30
28.00	76.52	47	-1.33	76.64
28.50	76.76	. 48	1.36	76.64
29.00	77.62	1.70	4.86	77.19
23.50	77.88	.53	1.51	77.75
30.00	78.37	.98	2.79	78.13
30.50	78.95	1.16	3.30	78.66
31.00	79.24	.58	1.65	79.09
31.50	79.89	1.30	3.71 3.68	79.56
32.00 32.50	80.53 80.69	1.29 .31	3.68 .87	80.21 80.61
33.00	31.23	1.08	3.08	80.96
33.50	81.43	.40	1.14	81.33
34.66	81.85	. 85	2.42	81.64
34.50	82.68	1.66	4.74	82.26
35.00	82.67	02	06	85.68
35.50	23.14	.95	2.70	22.91
36.00	83.39	.50	1.42	83.27
36.50	83.72	.65	1.84	83.56
37.00	84.27	1.11	3.17	83.99
37.50	84.39	.24	.67	84.33
38.00	84.79	.81	2.30	84.59
38.50 33.00	85.43 85.58	1.27	3.63 .87	85.11
39.50	86.19	1.22	3.47	85.51 85.89
40.00	86.00	-,38	-1.09	86.09
40.50	86.46	.93	2.64	86.23
41.00	86.99	1.46	3.03	86.73
41.50	87.03	.07	. 19	87.01
42.00	87.11	.17	. 49	87.07
42.50	87.25	.58	.79	87.18
43.00	87.37	.23	.64	87.31
43.50	87.86	.99	2.84	87.62
44. <b>00</b> 44.5 <b>0</b>	87.87 88.16	.02 .58	.04 1.66	87.87 88.02
77.70	99.10	. 75	1.00	00.00

# EUA CURRENT FARE STATION UAGON ACCELERATION AND GRADEABILITY

STACE SEPTIME EXPLOSION SECURIORS SECURIORS TO SECURIORS

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
45.00	88.48	.64	1.81	88.32
45.50	88.67 88.89	. 37 . <b>4</b> 5	1.05 1.29	88.57 88.78
46.00 46.50	89.19	.60	1.71	89.04
47.00	89.49	.60	1.71	89.34
47.50	89.38	:22	.63	89.44
48.00	89:61	. 46	1.32	89.50
48.50	29.66	.08	.24	89.63
49.00	39.82	.33	.93	89.74
49.50	90.05	.47	1.33	89.94
50.00	90.27	.43	1.21	90.16
50.50	90.37	.20	.57	90.32
51.00	90.57	.41	1.17	90.47
51.50	91.13	1.12	3.20	90.85
52.00	91.06	.15	.42	91.09
52.50	90.95	.ss	.61	91.00
53.00	20.95	.01	.01	90.95
53.50	91.33	. 75	5.13	91.14
54.00	91.59	.54	1.53	91.46
54.50 55.00	91.67 92.00	.15	.43	91.63 91.84
55.50	92.33	. 66 . 65	1.89 1.84	92.16
56.00	92.64	.63	1.20	92.48
56.50	93.29	1.27	3.62	92.96
57.00	93.02	.51	1.45	93.15
57.50	93.33	.63	1.78	93.18
58.00	93.55	.43	1.21	93.44
58.50	93.70	.31	.88	93.62
59.00	34.10	.81	2.30	93.30
59.50	94.19	.18	.51	94.15
60.00	93.97	.44	1.26	94.08
60.50	94.27	.60	1.71	94.12
61.00	94.42	.58	.81	94.34
61.50	94.66	.49	1.41	94.54
62. <b>00</b> 62.50	95.41 95.59	1.50 .36	4.28 1.02	95. <b>04</b> 95.5 <b>0</b>
63.00	95.59 95.81	. 36 . 44	1.26	95.5 <b>0</b> 95.7 <b>6</b>
63.50	95.66	.31	.87	95.74
64.00	95.82	.33	.93	95.74

# EVA CURRENT FARE STATION WAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

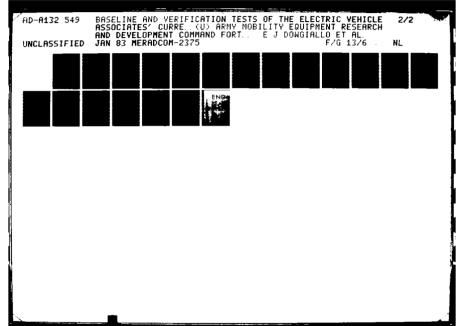
ELAPSED	UELOCITY	ROAD ENERGY	ROAD POWER	AUG. UEL.
TIME (SEC)	(KM/HR)	(KUH/KM)		(KM/HR)
8.00	92.76	.2253	20.9713	93.03
2.50	90.18	.1777	16.2537	91.47
5.00	87.63	.1764	15.6850	88.91
7.50	84.74	.1995	17.1935	86.19
10.00	81.85	.1995	16.6171	83.30
12.50	79.63	.1535	12.3958	80.74
15.00	77107	.1764	13.8227	78.35
17.50	74.33	.1548	11.7574	75.95
20.00	72.61	.1535	11.3180	73.72
22.50	70.47	.1479	10.5800	71.54
25.00	68.31	.1486	10.3129	69.39
27.50	66.47	.1275	8.5954	67.39
30.00	64.13	.1613	10.5354	65.30
32.50	61.75	.1642	10.3380	62.94
35.00	59.74	.1668	10.0383	60.54
37.50	57.27	.1424	2.3053	58.31
40.00	55.03	.1513	8.5024	56.18
42.50	52.59	.1719	9.2536	53.84
45.00	50.17	.1259	6.5073	51.68
47.50	43.37	.1655	8.2050	49.57
50.00	46.34	.1406	6.6594	47.35
52.50	44.13	.1526	6.9032	45.23
55.00	42.21	.1254	5.4161	43.22
57.50	40.21	.1450	5.9824	41.26
60.00	38.25	.1354	5.3103	39.23
62.50	36.59	.1150	4.3035	37.42
65.00	35.03	.1072	3.2387	35.81
67.50	33.53	.1039	3.5627	34.28
70.00	31.39	.1061	3.4761	32.76
72.50	30.62	.0945	2.9579	31.31
75.00	22.98	.1136	3.3841	29.80
77.50	27.51	.1014	2.8636	28.25
20.00	26.21	.0901	2.4204	26.86
22.50	24.75	.1005	2.5599	25.48
25.00	23.49	.0370	2.0992	24.12
87.50	22.18	.0905	2.0662	22.84
90.00	20.89	.0888	1.9135	21.54
92.50	19.64	.0865	1.7528	20.27
95.00	18.22	.0983	1.8607	18.93
97.50	16.93	.0888	1.5614	17.57
100.00	15.55	.0952	1.5463	16.24
102.50	14.16	.0965	1.4331	14.85
105.00	12.92	.0856	1.1583	13.54
107.50	11.64	.0883	1.0841	12.28
110.00	10.27	.0941	1.0311	10.96

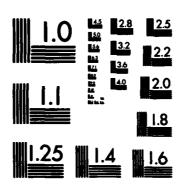
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# EUA CURRENT FARE STATION WAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED	UELOCITY	ROAD ENERGY	ROAD POWER	AUG. VEL.
Time (SEC)	(KM/HR)	(KUH/KM)		(KM/HR)
112.50	9.08	.0825	.7982	9.68
115.00	8.12	.0663	.5703	8.60
117.50	6.80	.0910	.6791	7.46
120.00	5.77	.0714	.4487	6.28
122.50	4.86	.0629	.3340	5.31
125.00	3.67	.0823	.3507	4.26

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MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS-1963-A

# EVA CURRENT FARE STATION WAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POWER	AUG. UEL. (KM/HR)
ø.00	91.89	.1577	14.6720	93.03
2.50	89.43	2391	21.5577	90.16
5.00 7.50	85.30 82.74	.2165	18.7808	86.86
10.00	80.21	.177 <b>6</b> .1742	14.8681	84.02
12.50	77.66	.1764	14.1960	81.47
15.00	77.66 75:14	.1741	13.9257 13.2976	78.94
17.50	72.80	.1617	11.9606	76.40 73.97
20.00	70.49	1595	11.4283	71.64
92.50	67.95	.1748	12.0985	69.22
25.00	65.60	. 1622	10.8348	66.78
27.50	£4.23	. 0952	6.1802	64.92
30.00	62.16	.1430	9.0355	63.19
32.50	60.21	. 0932	5.7303	61.48
35.00	59.26	. 1870	6.4241	60.03
37.50	57.58	.1154	6.7401	58.42
40.00 42.50	55.36	-1188	6.7403	56.72
45.00	54.32	.1067	5.8756	55.09
47.50	53.11 51.75	.0838	4.4389	53.71
50.00	49.31	.0934 .1275	4.8964	52.43
52.50	48.45	.1605	6.4932	50.83
55.00	47.10	.0935	4.9413 4.4531	49.18
57.50	45.65	.1001	4.6429	47.78 46.38
60.00	44.37	.0837	3.9908	45.01
62.50	43.84	.0318	4.8188	43.76
65.00	41.80	.0858	3.6377	42.42
67.50	40.62	. 8814	3.3542	41.21
70.00	39.25	.0345	3.7730	39.94
72.50	37.67	. 1092	4.1997	38.46
75. <b>00</b>	36.00	1152	4.2431	36.84
77.5 <b>6</b> 80. <b>00</b>	34.36	.1136	3.9948	35.18
82.50	32.61 30.90	.1208	4.0454	33.48
85.00	29.34	.1181 .1 <b>07</b> 6	3.7499	31.75
87.50	27.77	.1083	3.2395 3.0922	3 <b>0</b> .12 28.56
90.00	26.24	.1059	2.8694	27.00
92.50	24.74	.1032	2.6306	25.49
95.00	SC. ES	.0985	2.3664	24.03
97.50	21.71	.1106	2.4913	22.52
100.00	20.27	.0996	2.0303	20.99
102.50	18.75	.1054	2.0559	19.51
107.50	17.25 15.88	.1034	1.8607	18.00
110.00	14.39	.0943 .1032	1.5622	16.57
	14.72	·ITJC	1.5621	15.14

# EVA CURRENT FARE STATION UAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED	UELOCITY	ROAD ENERGY	ROAD POWER	AUG. UEL.
TIME (SEC)	(KM/HR)	(KUH/KM)		(KM/HR)
112.50	9.08	. <b>0</b> 825	.7982	9.68
115.00	8.12		.5703	8.60
117.50	6.80	.0910	.6791	7.46
120.00	5.77	.0714	.4487	6.28
122.50	4.86	.0629	.3340	5.31
125.00	3.67	.0823	.3507	4.26

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# EVA CURRENT FARE STATION UAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED Time (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER	AUG. UEL. (KM/HR)
112.50	12.93	.1008	1.3774	13.66
115.00	11.46	.1014	1.2364	12.20
117.50	10.11	.0934	1.0072	10.79
120.00	8.79	.0912	.8618	9.45
122.50	7.48	.0907	.7372	8.13
125.00	6.14	.0923	.6282	6.81
127.50	4.70	. 0992	.5377	5.42

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# EVA CURRENT FARE STATION WAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED TIME (SEC)	VELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER	AUG. UEL. (KM/HR)
	R	.1426 .1692 .1731 .0874 .1590 .1900 .1906 .1327 .1326 .1327 .1314 .1127 .1026 .1327 .1530 .1530 .1530 .1543 .1546 .1470 .065715 .0556 .0656 .0656 .0656 .0656 .0666 .0670 .0694	13.4683 15.4683 15.4683 15.4683 15.4683 15.46102 13.73030 10.21334 10.2134 10.21334 10.21334 10.21334 10.2134 10.2134 10.2134 10.2134 10.2	KM 93.457 93.457 93.457 88.5.77 74.01 93.457 88.5.77 74.01 67.24 66.67 66.67 66.67 66.67 67.09 67.00 6
97.50 100.00 102.50 105.00 107.50	33.18 32.38 31.41 36.54 29.47 27.64	.0469 .0554 .0674 .0598 .0736 .1265	1.57:4 1.8166 2.1498 1.8514 2.2080 3.6113	33.52 32.78 31.89 30.97 30.91 28.56
110.00	25.99	.1145	3.0692	26.81

# EVA CURRENT FARE STATION WAGON COASTDOWN, ROAD ENERGY AND ROAD POWER

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POWER	AUG. UEL (KM/HR)
112.50	24.54	. 0997	2.5199	25.26
115.00	22.98	. 1081	2.5683	23.76
117.50	21.10	.1292	2.8471	22.04
120.00	19.32	.1230	2.4863	20.21
122.50	17.62	.1176	2.1714	18.47
125.00	16.02	.1103	1.8552	16.82
127.50	14.60	.0985	1.5077	15.31
130.00	12.98	.1119	1.5431	13.79
132.50	11.38	.1105	1.3451	12.18
135.00	10.21	.0805	.8688	10.79
137.50	8.88	.0919	.8776	9.55
140.00	7.18	.1176	.9438	8.03
142.50	5.58	.1106	.7056	6.38
145.00	3.89	.1161	.5497	4.73

### APPENDIX D

### **ELECTRIC AND HYBRID VEHICLE VERIFICATION PROCEDURES**

### **BACKGROUND**

CAMPAN PROPERTY (CONTROL SANDARD)

The Department of Energy is required by Public Law 94-413 to issue performance standards for vehicles used in the Electric and Hybrid Vehicle (EHV) Market Demonstration. On 30 May 1978, DOE published a final rule in the Federal Register (Vol. 43, No. 104) promulgating the first Performance Standards. This rule was effective on 3 July 1978, and prescribed minimum performance standards for electric and hybrid vehicles to be purchased or leased for the first phase of a demonstration program under the Electric and Hybrid Research and Development Act of 1976. Performance Standards are updated from time to time and the current rule was published in the Federal Register on 12 February 1980 (Vol. 45, No. 30).

Manufacturers who certify that their vehicles meet the latest requirements of the DOE Performance Standards may offer those vehicles for the DOE Market Demonstration Program. DOE reserves the right to verify, by independent test, the manufacturer's self-certification. The test procedures used for DOE performance tests are based on SAE Test Procedures J227a. Safety inspection and testing services are provided by the Department of Transportation/National Highway and Traffic Safety Administration (DOT/NHTSA) through an interagency agreement. Performance testing is performed by the U.S. Army Mobility Equipment Research and Development Command (MERADCOM) through an interagency agreement. During verification testing, vehicle component or subsystem failures will be brought to the attention of the manufacturer immediately. Repeated or multiple component or subsystem failures experienced during test are grounds for invalidating the self-certification of the vehicle for purpose of the DOE Market Demonstration Program.

### CERTIFICATION PROCESS

A manufacturer can certify an existing vehicle as meeting the DOE Standards (which include applicable NHTSA safety standards by reference) at any time by submitting a letter of certification and providing the required data on the vehicle to the Department of Energy Director of Electric and Hybrid Vehicles Division or his designee.

### **VERIFICATION PROCESS**

Should DOE elect to verify the certification, arrangements will be made with the manufacturer for delivery of the vehicle to a DOE-specified site for testing. (Details of scheduling priorities are described in the following section.) Several basic types of tests may be involved:

- DOE-Sponsored Performance Tests by the U.S. Army MERADCOM.
- DOE-Sponsored Safety Inspection by DOT/NHTSA.
- DOE-Sponsored Safety Compliance Testing by the Research Division of DOT/NHTSA.
- DOT/NHTSA Safety Compliance Test (independent of DOE.)

One important principle followed by DOE during testing is to allow the Facility Manager to work with manfacturers to overcome the normal problems that occur during inspection and testing. To ensure impartial treatment of manufacturers during the test sequence, limits have been set for the Test Facility Manager concerning how many vehicle component or subsystem failures can be allowed before certification is invalidated. DOE will objectively evaluate the impact of all failures during the testing phase so that vehicles are not unfairly penalized for minor and easily correctable failures. The Test Facility Manager, however, has an obligation to conduct the testing thoroughly and to adhere to a tight schedule.

Manufacturers may be notified from time to time by the Test Facility Manager of potential and actual problems. When these problems do not involve components or subsystem failures, where failure is defined as a vehicle being below the required standard, such notification would not necessarily invalidate the certification.

### TEST FACILITY SCHEDULING GUIDELINES

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Vehicles will be scheduled for testing by the Test Facility Manager on a first-come, first-served basis, with certain exceptions as noted below. Scheduling is dependent upon the ability of the manufacturer to provide a vehicle for testing. The Test Facility Manager will request the manufacturer to provide a certified vehicle for testing within 60 days from the date of the request. If a vehicle is not received at the Test Facility within the 60-day period, the self-certification will be returned and the vehicle will be removed from the self-certification list.

The primary function of certification testing is to ensure that vehicles available to the Market Demonstration Program fully satisfy the applicable DOE Performance Standards. For this reason, it is necessary to establish a set of priority testing categories for vehicles selected or being considered for selection by demonstration site operators. The categories are listed below in decreasing order of priority for testing:

- a. Certified vehicles which have not been verified but have been purchased by and delivered to site operators.
  - b. Certified vehicles purchased by, but not delivered to site operators for demonstration.

- c. Certified vehicles that have been modified subsequent to verification testing and have been delivered to site operators.\* On request by DOE, the manufacturer will furnish DOE with technical information about each modification in sufficient detail to determine if reverification tests are needed.
  - d. Certified vehicles that are being considered for purchase by a site operator.
- e. Certified vehicles that are available for test but are not under consideration by a site operator.

Vehicle test schedules are sensitive to the requirements of the Market Demonstration Program, and rescheduling by the Test Facility Manager may be required to meet changing needs. Vehicles delivered late or taken out of test because of operational failure may be rescheduled on a lower priority basis by the Test Facility Manager with approval of the DOE Test Manager. On-site rectification of a vehicle problem by the manufacturer within a 5-working-day period described below may avoid the necessity for rescheduling.

### **VEHICLE MODIFICATION/REPAIR GUIDELINES**

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The guidelines provided in this section are for use by the Test Facility Manager. Exceptions to these guidelines require the approval of the Director of the DOE Electric and Hybrid Vehicle Division or his designee. The intent of these guidelines is to facilitate the establishment of a clear basis for validating or invalidating a manufacturer self-certification. Subsystem failures may raise questions as to the relevance of the results of the validation testing. It is also important that the test facilities not be used for development and test engineering. Vehicles that experience repeated failures of the same component or subsystems must be upgraded before verification testing can be rescheduled. Rescheduling will be contingent on the submission and acceptance of evidence, obtained by the manufacturer through testing, that the cause of failure has been corrected. The Test Facility Manager will determine when significant repairs should be and have been made.

### VEHICLE MODIFICATIONS/REPAIRS ON OR NEAR THE TEST FACILITY

a. Only those modifications or repairs that can be completed within 5 working days by the manufacturer or his designee will be allowed. If the repairs cannot be completed within this period, the vehicle must be removed from the test facility unless DOE programmatic requirements dictate that it is in the best interest of the Government that a waiver be granted by the Director of the Electric and Hybrid Vehicles Division or his designee.

The manufacturer is responsible for notifying the DOE Director of the Electric and Hybrid Vehicle Division or his designee of all modifications to the verified production configuration.

- b. All failures requiring repair, whether significant or insignificant, will be recorded by the Test Facility Manager or his designee. For all repairs the manufacturer must submit (to the Test Facility Manager) written explanation of the failure modes and the corrective action within 15 days after completion of corrective action. Failed components or subsystems must be replaced by an identical part except in those cases where the component or subsystem design is inadequate. In the latter case, the manufacturer may substitute a readily available component or system when the manufacturer can provide assurance of improved reliability and performance.
- c. Three on-site repairs to correct a significant power-train failure are allowed. A fourth failure will invalidate the vehicle certification, and the Facility Manager will order the vehicle to be returned to the manufacturer unless DOE programmatic requirements dictate that a waiver be granted by the Director of the Electric and Hybrid Vehicles Division or his designee.
- d. Subject to overriding priority considerations, testing will be resumed as soon as repairs are completed.

# VEHICLES RETURNED TO THE MANUFACTURER BECAUSE OF FAILURE IN TEST

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- a. A letter invalidating the certification will be issued to the manufacturer and DOE will notify site operators of the invalidation. A report including the vehicle failures will be provided by DOE to members of the public requesting such a report. Vehicles that are part of the Market Demonstration Program (based on the manufacturer's self-certification) which fail the verification tests will have their certification invalidated until successful correction of the defects is completed. Future funding to site operators for the invalidated vehicle model will be suspended until corrections are completed.
- b. A one-time voluntary withdrawal of a vehicle from test by a manufacturer to correct problems is allowed for a period not to exceed 60 days. The vehicle will be rescheduled for testing based on priorities at the time of resubmittal. No action will be taken to invalidate the certification during the voluntary withdrawal period unless there is a clear case of user safety involved or the manufacturer fails to offer the vehicle for test after 60 days.

- c. Before a vehicle can be resubmitted for testing, the manufacturer must provide to the Director of the Electric and Hybrid Vehicles Division, or his designee, appropriate evidence that modifications and/or repairs have been made. The manufacturer must also provide substantiating test data to show that the vehicle can meet all DOE Performance Standards.
- d. Repaired vehicles returned by the manufacturer may be required to undergo the complete series of verification tests regardless of the portion of testing completed prior to invalidation of certification. The Test Facility Manager with the approval of DOE will determine the necessity for such retesting.

### **GROUNDS FOR INVALIDATING CERTIFICATION**

- a. A vehicle will be returned to the manufacturer after four significant power-train failures or a single power-train failure that cannot be corrected, and its certification will be invalidated.
- b. A vehicle that fails to meet applicable DOE Performance Standards will have its certification invalidated. (The standards include documentation and warranty provisions.)
- c A vehicle that fails to comply with applicable DOT/NHTSA Safety Regulations will have its certification invalidated.
- d. If a manufacturer fails to commit to and follow a reasonable schedule (defined in the following section) to provide a vehicle for testing when requested by DOE, the vehicle will have its certification invalidated.

### SUMMARY OF RESPONSIBILITY OF MANUFACTURERS

Manufacturers must self-certify their production vehicles to participate in the DOE Market Demonstration Program. They must also commit to reasonable schedule to provide a vehicle for verification testing upon request from the DOE designated Test Facility Manager. If this delivery cannot be made within 60 days after receipt of such a request, the self-certification letter will be returned and the vehicle will be removed from the self-certified list.

Manufacturers must provide required and necessary information to document the vehicle configuration:

Vehicle Summary Data Sheets.

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Operator's Manual and Service and Maintenance Manual including a parts list.

This information may be in draft form, but it must be complete enough to be useful should any mechanical or electrical difficulty develop in the vehicle.

The manufacturer will notify the Director of the Electric and Hybrid Vehicles Division or his designee of all modifications to previously verified production configurations within 30 days of the sale of such modified vehicles to DOE site operators. If it is requested, the manufacturer shall furnish the DOE Test Manager with technical information about each modification in sufficient detail to determine if reverification tests are needed.

For vehicles receiving an invalidation of certification, the manufacturer must provide to the Director of the Electric and Hybrid Vehicles Division appropriate evidence that modifications and/or repairs have been made and must also provide substantiating test data to show that the vehicle can meet all DOE Performance Standards prior to resubmittal of the vehicle for test. Following successful verification testing, vehicles already in DOE site operator fleets must be modified and/or repaired in the same manner as the vehicle successfully tested. A modification and/or repair schedule acceptable to the Director of the Electric and Hybrid Vehicles Division must be developed and followed by the manufacturer as a condition for validation of the manufacturers certification.

### DOE NOTIFICATION DOCUMENTATION

DOE will notify manufacturers of actions taken during the verification testing process, including but not limited to:

- Receipt of self-certification.
- Notification of vehicle failure.
- Validation of invalidation of certification.
- Final Test Report.

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